# Masonry

- Clay Masonry
- Concrete Masonry
- Autoclaved Aerated Concrete (AAC)



Höchst Entrance Hall, Frankfurt Arch: Peter Behrens, 1920-24 Photo: Eva Kröcher

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# **Clay Brick**

- Molded
  - or
- Extruded
- Cored adds stability, strength cored < 25% > hollow
- Fired (2000° F)
- Sizes use 3/8" mortar bed
- Six ways to position in wall:



3/8" Mortar Joint Between Bricks (Most Common)

| BRICK<br>TYPE | SPECIFIED SIZE<br>D X H X L<br>(INCHES) | NOMINAL<br>SIZE<br>D X H X L | VERTICAL<br>COURSE |
|---------------|---|------------------------------|--------------------|
| Standard      | 3 5/8 × 2 1/4 × 8                       | Not modular                  | 3 courses = 8"     |
| Modular       | 3 5/8 × 2 1/4 × 7 5/8                   | 4 × 2 2/3 × 8                | 3 courses = 8"     |
| Norman        | 3 5/8 × 2 1/4 × 11 5/8                  | 4 × 2 2/3 × 12               | 3 courses = 8"     |
| Roman         | 3 5/8 × 1 5/8 × 11 5/8                  | 4 × 2 × 12                   | 1 course = 2"      |
| Jumbo         | 3 5/8 × 2 3/4 × 8                       | 4 × 3 × 8                    | 1 course = 3"      |
| Economy       | 3 5/8 × 3 5/8 × 7 5/8                   | $4 \times 4 \times 8$        | 1 course = 4"      |
| Engineer      | 3 5/8 × 2 13/16 × 7 5/8                 | 4×31/5×8                     | 5 courses = 16"    |
| King          | 2 3/4 × 2 5/8 × 9 5/8                   | Not modular                  | 5 courses = 16"    |
| Queen         | 2 3/4 × 2 3/4 × 7 5/8                   | Not modular                  | 5 courses = 16"    |
| Utility       | 3 5/8 × 3 5/8 × 11 5/8                  | $4 \times 4 \times 12$       | 1 course = 4"      |

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# Concrete Masonry Units (CMU) wall construction



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# Concrete Masonry Units (CMU)

wall sections



These wall sections are not intended to be complete. They exclude floor, wall, and ceiling finishes, trim, etc. They attempt to illustrate how various floor and roof systems are supported by a concrete block bearing wall. The above grade wall is literally an extension of the concrete block foundation wall system. Note that the edges of floor and roof planes are not visible from the exterior except at the top of the concrete block wall. All vertical dimensions should be modular, especially is the block is left exposed as the wall finish



## **Concrete Masonry Units** (CMU)

- **Geometric Properties** ٠
- NCMA TEK 14-1B
- Radius of gyration,  $r = \sqrt{\frac{I}{A}}$ ٠



|          | Grout Mortar Net cross-sectional properties <sup>A</sup> |            |                              |                              |                              |   |
|----------|--|------------|------------------------------|------------------------------|------------------------------|---|
| Unit     | spacing (in.)  | bedding    | $A_n$ (in. <sup>2</sup> /ft) | $I_n$ (in. <sup>4</sup> /ft) | $S_n$ (in. <sup>3</sup> /ft) |   |
| Hollow   | No grout   | Face shell | 30.0                         | 308.7                        | 81.0                         |   |
| Hollow   | No grout   | Full       | 41.5                         | 334.0                        | 87.6                         |   |
| 100% sol | id/solidly grouted                                       | Full       | 91.5                         | 443.3                        | 116.3                        |   |
| ( Hollow | 16   | Face shell | 62.0                         | 378.6                        | 99.3                         |   |
| Hollow   | 24   | Face shell | 51.3                         | 355.3                        | 93.2                         |   |
| Hollow   | 32   | Face shell | 46.0                         | 343.7                        | 90.1                         |   |
| Hollow   | 40   | Face shell | 42.8                         | 336.7                        | 88.3                         |   |
| Hollow   | 48   | Face shell | 40.7                         | 332.0                        | 87.1                         |   |
| Hollow   | 72   | Face shell | 37.1                         | 324.3                        | 85.0                         |   |
| Hollow   | 96   | Face shell | 35.3                         | 320.4                        | 84.0                         |   |
| Hollow   | 120  | Face shell | 34.3                         | 318.0                        | 83.4                         |   |
|          |  |            |                              |                              |                              | _ |

## 8-inch (203-mm) Single Wythe Walls 11/, in (32 mm) Face Shells (standard)

## **Concrete Masonry Units** (CMU)

Reinforcing •





# Mortar Types

Types M, S, N, O

The following mortar designations took effect in the mid-1950's:

| M       | а   | S | 0 | N | w | Ō | r | K       |
|---------|-----|---|---|---|---|---|---|---------|
| stronge | est |   |   |   |   |   |   | weakest |

#### Table 2-3. Guide to the Selection of Mortar Type\*

|                                |  | Mortar type |                       |  |
|--------------------------------|--|-------------|-----------------------|--|
| Location                       | Building segment   | Recommended | Alternative           |  |
| Exterior, above grade          | Load-bearing walls<br>Non-load-bearing walls<br>Parapet walls                              | N OM<br>N   | S or M<br>N or S<br>S |  |
| Exterior, at or below<br>grade | Foundation walls,<br>retaining walls, manholes,<br>sewers, pavements, walks,<br>and patios | Sţ          | M or N†               |  |
| Interior                       | Load-bearing walls<br>Non-load-bearing partitions  | - N<br>- 0  | S or M<br>N           |  |

\*Adapted from ASTM C270. This table does not provide for specialized mortar uses, such as chirmey, reinforced masonry, and acid-resistant mortars. \*\*Type O mortar is recommended for use where the masonry is unlikely to be frozen when saturated or unlikely to be subjected to high winds or other significant lateral loads. Type N or S mortar should be used in other cases. †Masonry exposed to weather in a nominally horizontal surface is extremely vulnerable to weathering. Mortar for such masonry should be selected with due caution.

Note: For tuckpointing mortar, see "Tuckpointing," Chapter 9.



#### Relative Parts by Volume

| mortar<br>type | Portland cement | lime   | sand   |
|----------------|-----------------|--|--|
|                | 1<br>1<br>1     | $ \begin{bmatrix} 1_4 \\ 1_2 \\ \hline 1_1 \\ \hline 2 \end{bmatrix} $ | 3 <sup>1</sup> 2<br>4 <sup>1</sup> 2<br>6<br>9 |
|                |                 |  |  |

sum should equal 1/3 of sand volume (assuming that sand has void ratio of 1 in 3)



# Masonry Strength

Masonry strength, f'm, based on unit strength, fu, and mortar type



#### Clay Masonry

WALL

| Required Net Area C<br>of Clay Masor | f'm                             |                              |  |
|--------------------------------------|---------------------------------|------------------------------|--|
| When Used With Type M or S Mortar    | When Used With<br>Type N Mortar | Strength of<br>Masonry (psi) |  |
| 1,700                                | 2,100                           | 1,000 .                      |  |
| 3,350                                | 4,150                           | 1,500                        |  |
| 4,950                                | 6,200                           | 2,000                        |  |
| 6,600                                | 8,250                           | 2,500                        |  |
| 8,250                                | 10,300                          | 3,000                        |  |
| 9,900                                |                                 | 3,500                        |  |
| 11,500                               |                                 | 4,000                        |  |

(From Masonry Standards Joint Committee Specifications for Masonry Structures, ACI 530.1/ASCE 6/TMS 602-99)



#### Concrete Masonry

| Required Net Area Co<br>of Concrete Mas | f'm<br>For Net Area  |       |
|---|--|-------|
| When Used With<br>Type M or S Mortar    | When Used With When Used With<br>ype M or S Mortar Type N Mortar |       |
| 1,250                                   | 1,300  | 1,000 |
| 1,900                                   | 2,150  | 1,500 |
| 2,800                                   | 3,050  | 2,000 |
| 3,750                                   | 4,050  | 2,500 |
| 4,800                                   | 5,250  | 3,000 |

(From International Building Code 2000 and Masonry Standards Joint Committee Specifications for Masonry Structures, ACI 530.1/ASCE 6/TMS 602-99)

# **Constructive Properties**

| Property         |         | Clay Masonry             | Concrete Masonry         |  |
|------------------|---------|--------------------------|--------------------------|--|
| Unit strength    | fu      | <u>8000 psi</u>          | 2 <u>000</u> psi         |  |
| Type N mortar    | $f'_m$  | <u>2440 psi</u>          | 1750 psi                 |  |
| Type in mortai   | $E_m$ . | 1.70x10 <sup>6</sup> psi | 1.58x10 <sup>6</sup> psi |  |
| Type Mor Smorter | $f'_m$  | 2920 psi                 | 2000 psi                 |  |
|                  | $E_m$   | 2.05x10 <sup>6</sup> psi | 1.80x10 <sup>6</sup> psi |  |

**Typical Values** 

| Property                     | Clay<br>Masonry               | Concrete<br>Masonry       |
|------------------------------|-------------------------------|---------------------------|
| Modulus of Elasticity, $E_m$ | $700 f_m'$                    | $900f'_m$                 |
| Shear Modulus, <u>G</u>      | $0.4E_m$                      | $0.4E_m$                  |
| Coefficient of Creep         | $\frac{0.7 \ x 10^{-7}}{psi}$ | $\frac{2.5x10^{-7}}{psi}$ |

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# Analysis and Design

#### **Empirical approach**

based on experience limits on lateral loading limits on height limits on eccentricity (basically no flexure) non-reinforced



#### **Rational approach**

based on Strength Design (LRFD) either reinforced or non-reinforced limited by strength





## Masonry Strength

Masonry strength, f'm, based on unit strength, fu, and mortar type



#### Clay Masonry

|                                       |                              | -     |
|---------------------------------------|------------------------------|-------|
| Required Net Area Co<br>of Clay Masor | (f'm)<br>For Net Area        |       |
| When Used With<br>Type M or S Mortar  | Strength of<br>Masonry (psi) |       |
| 1,700                                 | 2,100                        | 1,000 |
| 3,350                                 | 4,150                        | 1,500 |
| 4,950                                 | 6,200                        | 2,000 |
| 6,600                                 | 8,250                        | 2,500 |
| 8,250                                 | 10,300                       | 3,000 |
| 9,900                                 |                              | 3,500 |
| 11,500                                |                              | 4,000 |

(From Masonry Standards Joint Committee Specifications for Masonry Structures, ACI 530.1/ASCE 6/TMS 602-99)



#### Concrete Masonry

| Required Net Area Co<br>of Concrete Mas                     | f'm<br>For Net Area |   |
|---|---------------------|---|
| When Used WithWhen Used WithType M or S MortarType N Mortar |                     | Compressive<br>Strength of<br>Masonry (psi) |
| 1,250   | 1,300               | 1,000                                       |
| 1,900   | 2,150               | 1,500                                       |
| 2,800   | 3,050               | 2,000                                       |
| 3,750   | 4,050               | 2,500                                       |
| 4,800   | 5,250               | 3,000                                       |

(From International Building Code 2000 and Masonry Standards Joint Committee Specifications for Masonry Structures, ACI 530.1/ASCE 6/TMS 602-99)

## Reinforced Masonry Analysis

### **Rational Approach**

for axial compression using TMS 402 (2016) Strength Design – **non-reinforced** 





# Reinforced Masonry Analysis

for axial compression using TMS 402 (2016) Strength Design – **non-reinforced**  **Rational Approach** 

Section Properties of Concrete Masonry Walls NCMA TEK 14 – 1B  $\sqrt{\frac{1}{4}} = C$ 

| Table 3—8-inch (203-mm) Single Wythe Walls, 1 <sup>1</sup> / <sub>4</sub> in. (32-m | m) Fac | e Shells (standard) |
|---|--------|---------------------|
|---|--------|---------------------|

|                              | 3a: Horizontal Section Properties (Masonry Spanning Vertically) |                     |            |                               |                               |                              |  |
|------------------------------|---|---------------------|------------|-------------------------------|-------------------------------|------------------------------|--|
|                              |   | Grout               | Mortar     | _Net cros                     | s-sectional p                 | properties <sup>A</sup>      |  |
|                              | Unit  | spacing (in.)       | bedding    | $(A_n)$ in. <sup>2</sup> /ft) | $(I_n)$ in. <sup>4</sup> /ft) | $S_n$ (in. <sup>3</sup> /ft) |  |
| A                            | Hollow  | No grout            | Face shell | 30.0                          | 308.7                         | 81.0                         |  |
| B                            | Hollow  | No grout            | Full       | 41.5                          | 334.0                         | 87.6                         |  |
| $\langle \mathbf{D} \rangle$ | <b>E</b> 00% so   | lid/solidly grouted | Full       | 91.5                          | 443.3                         | 116.3                        |  |
| С                            | Hollow  | 16 o.c.             | Face shell | 62.0                          | 378.6                         | 99.3                         |  |
| 1                            | Hollow  | 24                  | Face shell | 51.3                          | 355.3                         | 93.2                         |  |
|                              | Hollow  | 32                  | Face shell | 46.0                          | 343.7                         | 90.1                         |  |
|                              | Hollow  | 40                  | Face shell | 42.8                          | 336.7                         | 88.3                         |  |
|                              | Hollow  | 48                  | Face shell | 40.7                          | 332.0                         | 87.1                         |  |
|                              | Hollow  | 72                  | Face shell | 37.1                          | 324.3                         | 85.0                         |  |
|                              | Hollow  | 96                  | Face shell | 35.3                          | 320.4                         | 84.0                         |  |
| +                            | Hollow  | 120                 | Face shell | 34.3                          | 318.0                         | 83.4                         |  |

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# Reinforced Masonry Analysis

**Rational Approach** 

- for axial compression using TMS 402 (2016) Strength Design – **non-reinforced**
- 2. Find the net area,  $A_n$ , and Moment of Inertia,  $I_n$  (see NCMA TEK 14-1B)

| 3a: Horizontal Section Properties (Masonry Spanning Vertically) |                     |            |  |                  |                              |
|---|---------------------|------------|--|------------------|------------------------------|
|   | Grout               | Mortar     | Net cros                                 | ss-sectional p   | propertiesA                  |
| Unit  | spacing (in.)       | bedding    | $(\overline{A_n})$ in. <sup>2</sup> /ft) | $(I_n)(in.4/ft)$ | $S_n$ (in. <sup>3</sup> /ft) |
| Hollow  | No grout            | Face shell | 30.0                                     | 308.7            | 81.0                         |
| Hollow  | No grout            | Full       | 41.5                                     | 334.0            | 87.6                         |
| 100% so   | lid/solidly grouted | Full       | 91.5                                     | 443.3            | 116.3                        |
| Hollow  | 16                  | Face shell | 62.0                                     | 378.6            | 99.3                         |
| Hollow  | (24)                | Face shell | (51.3)                                   | (355.3)          | 93.2                         |
| Hollow  | 32                  | Face shell | 46.0                                     | 343.7            | 90.1                         |
| Hollow  | 40                  | Face shell | 42.8                                     | 336.7            | 88.3                         |
| Hollow  | 48                  | Face shell | 40.7                                     | 332.0            | 87.1                         |
| Hollow  | 72                  | Face shell | 37.1                                     | 324.3            | 85.0                         |
| Hollow  | 96                  | Face shell | 35.3                                     | 320.4            | 84.0                         |
| Hollow  | 120                 | Face shell | 34.3                                     | 318.0            | 83.4                         |

#### Table 3—8-inch (203-mm) Single Wythe Walls, 1<sup>1</sup>/<sub>4</sub> in. (32 mm) Face Shells (standard)

## **Rational Approach**

Reinforced Masonry Analysis for axial compression using TMS 402 (2016) Strength Design – **non-reinforced** 

| 3. Calculate r = $\sqrt{I}/A$   | TEK 14 - 1B $\delta''$ SINGLE WYTHE<br>HOLLOW BLOCK - GROUTE 24" o.c FACE SHELL MORTAR<br>$A_n = 51.3 \text{ m}^2$ $I_n = 355.3 \text{ m}^4$ (NET)   |
|---|--|
| 4. Calculate $h/r$  | $r = \sqrt{\frac{1}{A}} = \sqrt{\frac{355.3}{51.3}} = \underbrace{1.952}_{i} \text{ in}$ $h_{f}' = \frac{12'(12)^{4}}{1.952} = \underbrace{73.75}_{i} < 99  i. \text{ EQ} \text{ ()}$  |
| 5. Choose the axial strength equation of $\frac{ h _r < 99 }{ h _r < 99 }$ use TMS 402 eq.9-1 If $\frac{ h _r < 99 }{ h _r > 99 }$ use TMS 402 eq.9-1     | on, Pn:<br>1<br>2<br>$P_n = 0.80 \left\{ 0.80 \underline{A}_n f'_m \left[ 1 - \left( \frac{h}{140 p} \right)^2 \right] \right\}$   |
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|   |  |
| <b>Reinforced Masonry Analy</b><br>for axial compression using TMS 402<br>Strength Design – <b>non-reinforced</b>   | (Sis<br>(2016)<br>(Equation 9-11) for h/r < 99<br>$P_n = 0.80 \left\{ 0.80 A_n f'_m \left[ 1 - \left( \frac{h}{140r} \right)^2 \right] \right\}$   |
| Reinforced Masonry Analy<br>for axial compression using TMS 402<br>Strength Design – non-reinforced<br>6. Calculate øPn<br>where ø for axial force = 0.90 | (Sis<br>2 (2016)<br>(Equation 9-11) for h/r < 99<br>$P_{n} = 0.80 \left\{ 0.80 A_{n} f'_{m} \left[ 1 - \left( \frac{h}{140r} \right)^{2} \right] \right\}$ $P_{n} = 0.8 \left[ 0.8 A_{n} f'_{m} \left( 1 - \left( \frac{h}{140r} \right)^{2} \right) \right]$ $P_{n} = 0.8 \left[ 0.8 (51.3)(3)(1 - \left( \frac{144.5}{140r} \right)^{2} \right) \right]$ $P_{n} = 0.8 \left[ 0.8 (51.3)(3)(1 - \left( \frac{144.5}{140(1.952)} \right)^{2} \right) \right]$ $P_{n} = 0.8 \left[ 123.12 - 0.7223 \right] = 71.4 \frac{k}{2} P_{rr}$ $\varphi P_{n} = 0.9 (71.4) = 64 \frac{k}{2}$ |

# Lateral Force Resistance

Stability requires at least 2 points of intersection.

Force is more evenly resisted with centroid of walls in the kern of slab



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# **Empirical Approach**

TMS 402-16 Tab. CC A.1.1 Checklist for use of empirical design



COMMENTARY



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# **Empirical Approach**

#### Wind limitations:

Basic wind speed  $\leq 115$  mph (see TMS 402-16 Tab. A.1.1)



#### Seismic limitations:

Can generally be used for Seismic Design Category (SDC) A, B, or C, or only A if part of the seismic lateral force resisting system.



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### **Empirical Design of Masonry** TMS 402-16

#### Height limits by wind speed and application

|   |  | ]  | Basic Wind Spe   | eed, mph mps)1  |                         |
|---|--|--|--|---|-------------------------|
| Element Description   | Building<br>Height <u>, ft (m</u> )                                | Less than or<br>equal to 115<br>(51)   | Over 115<br>(51) and less<br>than or<br>equal to-120<br>(54) | Over <u>120</u><br>(54) and less<br>than or<br>equal to 125<br>(56) | Over <u>125</u><br>(56) |
| Masonry elements that are part of the lateral-force-resisting system  | 35 (11) and less   | V  | Permitted  |   | Not<br>Permitted        |
|   | Over 180 (55)  | X  | Not Pe   | rmitted   |                         |
| Interior masonry loadbearing<br>elements that are not part of the   | Over 60 (18) and<br>less than or equal<br>to 180 (55)              | Permitted  |  | Not Permitted   |                         |
| buildings other than enclosed as<br>defined by ASCE 7   | Over $\underline{35}$ (11) and<br>less than or equal<br>to 60 (18) | Pern   | nitted 🖌   | Not Pe  | mitted                  |
| 1993年1月1日日,1993年1月1日日,1993年1月1日<br>1月1日日(日本市市市市市市市市市市市市市市市市市市市市市市市市市市市市市市市市市市   | 35 (11) and less   | And a second sec | Permitted  | 1.581   | Not Permitted           |
| の構成した。<br>の構成したが、の目的での<br>の構成したが、日本のの<br>の構成したが、日本のの<br>の構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に構成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>に成成したが、日本のの<br>にのの<br>にのの<br>にのの<br>にのの<br>にのの<br>にのの<br>にのの   | Over (180 (\$5)  | X  | Not Pe   | rmitted   |                         |
| Exterior masonry elements that are not part of the lateral-force-resisting  | Over 60 (18) and<br>less than or equal<br>to 180 (55)              | Permitted  |  | Not Permitted   |                         |
| system of the response of the system of the | Over 35 (11) and<br>less than or equal<br>to 60 (18)               | V Perm   | aitted   | Not Pe  | rmitted                 |
| Exterior masonry elements   | 35 (11) and less   | -  | Permitted  |   | Not Permitted           |
| Basic wind speed as given in ASCE 7   |  |  |  |   | 1                       |

Table A.1.1 Limitations based on building height and basic wind speed

<sup>1</sup>Basic wind speed as given in ASCE 7

### Empirical Design of Masonry TEK 14-8B (also TMS 402 – Tab. A.5.1) International Building Code (IBC) Limitations:

- 1. Lateral support requirements
- 2. Location of gravity load (in middle 1/3 of wall)
- 3. Maximum unreinforced spans

| Table 2—Wall Lateral Support I                    | Requirements (ref. 1)        | Table 3—Maximur                    | n <u>U</u> nreinf     | orced Wal       | l Spans, f  | ît (m) <sup>A</sup> |
|---|------------------------------|------------------------------------|-----------------------|-----------------|-------------|---------------------|
| 1   | Maximum wall length-to       | Wall thickness, in. (mr            | n) 6 (152)            | (8)(203)        | 10 (254)    | 12 (305)            |
|   | thickness or height-to       | Bearing walls                      |                       | $\smile_{_{1}}$ |             |                     |
| Construction (unreinforced)                       | thickness ratio <sup>A</sup> | Solid or solid grouted             | 10 (3.0) <sup>B</sup> | 13.3 (4.1)      | 16.6 (5.1)  | 20 (6.1)            |
| Bearing walls                                     | h/t                          | All other                          | 9 (2.7) <sup>B</sup>  | 12 (3.7)        | 15 (4.5)    | 18 (5.5)            |
| Solid units or solid grouted                      | 20                           | Nonbearing walls                   |                       | •               |             |                     |
| All others  | 18                           | Exterior                           | 9 (2.7)               | 12 (3.7)        | 15 (4.5)    | 18 (5.5)            |
| Nonbearing walls                                  |                              | Interior                           | 18 (5.5)              | 24 (7.3)        | 30 (9.1)    | 36 (11)             |
| Exterior  | - 18                         | Cantilever Walls <sup>C</sup>      |                       | _               |             |                     |
| Interior •  | - 36                         | Solid                              | 3 (0.9)               | 4 (1.2)         | 5 (1.5)     | 6 (1.8)             |
| Cantilever walls <sup>B</sup>                     |                              | Hollow                             | 2 (0.6)               | 2.6 (0.8)       | 3.3 (1.0)   | 4 (1.2)             |
| Solid   | <b>~</b> 6                   | Parapets <sup>C</sup>              | 1.5 (0.5)             | 2 (0.6)         | 2.5 (0.8)   | 3 (0.9)             |
| Hollow  | 4                            | ANT A A D C C                      | 1.1                   |                 |             | 11                  |
| Parapets (8-in. (203-mm) thick min.) <sup>1</sup> | в 3                          | with openings.                     | ludes moc             | unea requi      | rements 1   | or walls            |
| A Ratios are determined using nomin               | al dimensions. For multi-    | <sup>B</sup> Unreinforced 6-in. (1 | 52-mm) tl             | nick bearin     | g walls ar  | e limited           |
| wythe walls where wythes are bon                  | ded by masonry headers,      | to one story in height             | t.                    |                 |             |                     |
| the thickness is the nominal wall thic            | ckness. When multiwythe      | <sup>C</sup> For these cases, span | s are maxi            | mum wall        | heights.    |                     |
| walls are bonded by metal wall tie                | es, the thickness is taken   |                                    |                       |                 |             |                     |
| as the sum of the wythe thicknesse                | es. Note that Reference 6    |                                    |                       |                 |             |                     |
| includes modified requirements for                | r walls with openings.       |                                    |                       |                 |             |                     |
| <sup>B</sup> The ratios are maximum height-to     | o-thickness ratios and do    |                                    |                       |                 |             |                     |
| not limit wall length.                            |                              |                                    |                       |                 | 0           | 10                  |
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# Masonry Strength

Masonry strength, f'm, based on unit strength, fu, and mortar type



#### **Clay Masonry**

| Required Net Area C<br>of Clay Masor | f'm<br>For Net Area             |                              |
|--------------------------------------|---------------------------------|------------------------------|
| When Used With<br>Type M or S Mortar | When Used With<br>Type N Mortar | Strength of<br>Masonry (psi) |
| 1,700                                | 2,100                           | 1,000                        |
| 3,350                                | 4,150                           | 1,500                        |
| 4,950                                | 6,200                           | 2,000                        |
| 6,600                                | 8,250                           | 2,500                        |
| 8,250                                | 10,300                          | 3,000                        |
| 9,900                                |                                 | 3,500                        |
| 11,500                               |                                 | 4,000                        |

(From Masonry Standards Joint Committee Specifications for Masonry Structures, ACI 530.1/ASCE 6/TMS 602-99)



#### Concrete Masonry

| Required Net Area Co<br>of Concrete Mas | f'm<br>For Net Area   |       |
|---|---|-------|
| When Used With<br>Type M or S Mortar    | When Used With When Used With<br>pe M or S Mortar Type N Mortar |       |
| 1,250                                   | 1,300   | 1,000 |
| 1,900                                   | 2,150   | 1,500 |
| 2,800                                   | 3,050   | 2,000 |
| 3,750                                   | 4,050   | 2,500 |
| 4,800                                   | 5,250   | 3,000 |

(From International Building Code 2000 and Masonry Standards Joint Committee Specifications for Masonry Structures, ACI 530.1/ASCE 6/TMS 602-99)

# Empirical Design of Masonry TEK 14-8B (also TMS 402 – Tab. A.4.2)

Allowable compressive stress of concrete masonry:

#### Solid or solidly grouted walls

#### Hollow unit walls

| Table 4—Allowable   | Compressive Stre            | ess for            | 1   | Allowable compre                       | ssiv              |
|---|-----------------------------|--------------------|---|--|-------------------|
| Empirical Des   | Empirical Design of Masonry |                    |   | based on gross cr                      | ross              |
| -   | f'm                         |                    |   | area, psi                              | (N                |
| А   | llowable compres            | ssive stresses     | Gross area compressive                              | Type M or S                            |                   |
|   | based on gross cr           | oss-sectional      | strength of unit, psi (MPa)                         | mortar                                 |                   |
|   | area, psi                   | (MPa) <sup>A</sup> | Hellers Unit Meconer (Un                            | ite Completing M                       | 7:41              |
| Gross area compressive                                    | Type M or S                 | Type N             | Honow Unit Masonry (Un                              | its Complying w                        | IUI               |
| strength of unit, psi (MPa)                               | mortar                      | mortar             | C 90-06 of Later) (ref. 6)                          | · · · · · · · · · · · · · · · · · · ·  | ).                |
| £.,   |                             |                    | Hollow loadbearing CMU, 7                           | $\leq 8 \text{ m.} (203 \text{ mm})^2$ |                   |
| Solid and Solidly Grouted                                 | Masonry (refs. 1.           | . 6):              | 2,000 (14) or greater                               | 140(0.97)                              | 1                 |
| Solid concrete brick:                                     |                             |                    | 1,500 (10)  | 115(0.79)                              | 1                 |
| 8,000 (55) or greater                                     | 350 (2.41)                  | 300 (2.07)         | 1,000 (6.9)   | 75 (0.52)                              |                   |
| 4,500 (31)  | 225 (1.55)                  | 200 (1.38)         | 700 (4.8)   | 60 (0.41)                              |                   |
| 2,500 (17)  | 160 (1.10)                  | 140 (0.97)         | Hollow loadbearing CMU, 8                           | m. < t < 12 m. (203)                   | to                |
| 1,500 (10)  | 115 (0.79)                  | 100 (0.69)         | 2,000 (14) or greater                               | 125 (0.86)                             | 1                 |
| Grouted concrete masonry:                                 |                             |                    | 1,500 (10)  | 105 (0.72)                             |                   |
| 4,500 (31) or greater                                     | 225 (1.55)                  | 200 (1.38)         | 1,000 (6.9)   | 65 (0.49)                              |                   |
| 2,500 (17)  | 160 (1.10)                  | 140 (0.97)         | 700 (4.8)   | 55 (0.38)                              |                   |
| 1,500 (10)  | 115 (0.79)                  | 100 (0.69)         | Hollow loadbearing CMU,                             | $t \ge 12$ in (305 mm)                 | ) <sup>D</sup> :  |
| Solid concrete masonry units                              | s:                          |                    | 2,000 (14) or greater                               | 115 (0.79)                             | 1                 |
| 3,000 (21) or greater                                     | 225 (1.55)                  | 200 (1.38)         | 1,500 (10)  | 95 (0.66)                              |                   |
| 2,000 (14)  | 160 (1.10)                  | 140 (0.97)         | 1,000 (6.9)   | 60 (0.41)                              |                   |
| 1,200 (8.3)   | 115 (0.79)                  | 100 (0.69)         | 700 (4.8)   | 50 (0.35)                              | 1                 |
| Hollow walls (noncomposite masonry bonded <sup>B</sup> ): |                             |                    | Hollow walls (noncomposit                           | e masonry bonded                       | l <sup>B</sup> ): |
| Solid units:  |                             |                    | $t \le 8$ in. (203 mm) <sup>D</sup>                 | 75 (0.52)                              |                   |
| 2,500 (17) or greate                                      | r 160 (1.10)                | 140 (0.97)         | 8 < t < 12 in (203 to 305)                          | mm) <sup>D</sup> 70 (0.48)             |                   |
| 1,500 (10)  | 115 (0.79)                  | 100 (0.69)         | $t \ge 12 \text{ in } (305 \text{ m.m})^{\text{D}}$ | 60 (0.41)                              |                   |
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# **Empirical Concrete Masonry**

Procedure using TMS 402 - 2016

Given: location, geometry, material Find: strength (load capacity)

- Check axial loading must be within middle 1/3
- Check seismic category to be A, B, or C, or only A if part of the seismic lateral force resisting system.
- 3. Check wind speed (ASCE-7 2016) / compare with Tab. A.1.1
- 4. Check minimum thickness. 
  1 story = 6" min. 2 story = 8" min.
- Check lateral support (vertical or horizontal) tables 2 and 3 TEK 14-8B / or TMS 402 – Tab. A.5.1
- 6. Determine allowable compressive stress from table 4 TEK 14-8B or TMS 402 Tab. A.4.2
- Allowable load = (stress) (gross area) (not LRFD so no γ factors)





 $P = F \times A_{\sigma}$ 

# Empirical Design Example



# Wind and Seismic Limits

Wind for Ann Arbor – 107 mph SCD for Ann Arbor - Zones A







## Empirical Design Example

Checks:

Minimum bracing - table 2

Maximum unreinforced height - table 3

MAX HEIGHT TABLE 1 10'  $\frac{H/t}{\frac{120^{\circ}}{8}} = 15 < 18$ MAX. UNREINF. HEIGHT TABLE 3 → 10'< 12'



| Table 2—Wall Lateral Support         | Table 3—Maximun                                  | n Unreinf                                | orced Wa              | ll Spans, f | t (m) <sup>A</sup> |          |
|--------------------------------------|--|--|-----------------------|-------------|--------------------|----------|
| N/<br>Th                             | Maximum wall length-to<br>thickness or height-to | Wall thickness, in. (mn<br>Bearing walls | n) 6 (152)            | 8 (03)      | 10 (254)           | 12 (305) |
| Construction (unreinforced)          | thickness ratio <sup>A</sup>                     | Solid or solid grouted                   | 10 (3.0) <sup>B</sup> | 13.3 (4.1)  | 16.6 (5.1)         | 20 (6.1) |
| Bearing <u>wal</u> ls                | /  | All other7                               | 9 (2.7) <sup>B</sup>  | 12 (3.7)    | 15 (4.5)           | 18 (5.5) |
| Solid units or solid grouted         | 20,  | Nonbearing walls                         |                       |             |                    |          |
| All others                           | [18]   | Exterior                                 | 9 (2.7)               | 12 (3.7)    | 15 (4.5)           | 18 (5.5) |
| Nonbearing walls                     |  | Interior                                 | 18 (5.5)              | 24 (7.3)    | 30 (9.1)           | 36 (11)  |
| Exterior                             | 18   | Cantilever Walls <sup>C</sup>            |                       |             |                    |          |
| Interior                             | 36   | Solid                                    | 3 (0.9)               | 4 (1.2)     | 5 (1.5)            | 6 (1.8)  |
| Cantilever walls <sup>B</sup>        |  | Hollow                                   | 2 (0.6)               | 2.6 (0.8)   | 3.3 (1.0)          | 4 (1.2)  |
| Solid                                | 6  | Parapets C                               | 1.5 (0.5)             | 2 (0.6)     | 2.5 (0.8)          | 3 (0.9)  |
| Hollow                               | 4  |  |                       |             |                    |          |
| Parapets (8-in. (203-mm) thick min.) | в 3  | with openings.                           | ludes mod             | lified requ | irements f         | or walls |

# Empirical Design Example

Find allowable stress – table 4

Find load P = F Ag

| psi (Mpa)   | psi (N                 | /lpa)                     |
|---|------------------------|---------------------------|
| Hollow Unit Masonry (Uni                            | its Complying W        | ith ASTM                  |
| C 90-06 or Later) (ref. 6) <sup>C</sup> :           | Type M of S            | Type N                    |
| Hollow loadbearing CMU, t                           | ≤8 in mortar           | mortar                    |
| 2,000 (14) or greater                               | 140 (0.97)             | 120 (0.83)                |
| 1,500 (10)  | 115 (0.79)             | 100 (0.69)                |
| 1,000 (6.9)   | (75, (0.52)            | 70 (0.48)                 |
| 700 (4.8)   | 60 (0.41)              | 55 (0.38)                 |
| Hollow loadbearing CMU, 8 i                         | n. $< t < 12$ in. (20) | 3 to 305 mm) <sup>D</sup> |
| 2,000 (14) or greater                               | 125 (0.86)             | 110 (0.76)                |
| 1,500 (10)  | 105 (0.72)             | 90 (0.62)                 |
| 1,000 (6.9)   | 65 (0.49)              | 60 (0.41)                 |
| 700 (4.8)   | 55 (0.38)              | 50 (0.35)                 |
| Hollow loadbearing CMU, t                           | $\geq$ 12 in (305 mm   | ) <sup>D</sup> :          |
| 2,000 (14) or greater                               | 115 (0.79)             | 100 (0.69)                |
| 1,500 (10)  | 95 (0.66)              | 85 (0.59)                 |
| 1,000 (6.9)   | 60 (0.41)              | 55 (0.38)                 |
| 700 (4.8)   | 50 (0.35)              | 45 (0.31)                 |
| Hollow walls (noncomposite                          | e masonry bonde        | d <sup>B</sup> ):         |
| $t \le 8$ in. $(203 \text{ mm})^{D}$                | 75 (0.52)              | 70 (0.48)                 |
| 8 < t < 12 in (203 to 305 m                         | $mm)^{D}$ 70 (0.48)    | 65 (0.45)                 |
| $t \ge 12 \text{ in } (305 \text{ m.m})^{\text{D}}$ | 60 (0.41)              | 55 (0.38)                 |





Structures II

# Insulated Clay Tile



# Autoclaved Aeriated Concrete (AAC)

Used predominately in Europe Developed by Dr. Johan Axel Eriksson in mid- 1920s in Sweden as "Ytong" since 1943, Hebel blocks in Germany Current largest production in China Lighter weight Better insulation value Better fire resistance Better moisture transmission Larger blocks for faster erection Can be shaped on site





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# Autoclaved Aeriated Concrete (AAC)

Density – 20 to 50 PCF (floats)

Compressive strength - 300 to 900 PSI

Allowable Shear Stress - 8 to 22 PSI

Thermal Resistance - 0.8 to 1.25 R/ IN





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Structures II

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# Autoclaved Aeriated Concrete (AAC)

Easily shaped on site

Thin mortar bed - 1/8" (1mm to 3mm)

Tools for placement (below)















# Autoclaved Aeriated Concrete (AAC)

Larger blocks so faster layup – e.g. 8"x8"x24"

#### Panel layup with onsite crane



| x24" |   |  |  |
|------|---|--|--|
|      | Clay block<br>32 blocks / m2<br>9.4" x 4.4" | Konventionelles Mauerwerk:<br>32 Steine 2 DF/3 DF für 1 m <sup>2</sup> War<br>Steinmaß 240 mm x 113 mm x d | la l |
|      |   |  |  |
|      | AAC block                                   | Porenbeton-Plansteine:<br>8 Steine pro 1 m <sup>2</sup> Wand;  |  |
|      | 19.6" x 9.8"                                | Steinmas 499 mm x 249 mm x d   |  |
|      |   |  |  |
|      | AAC panel<br>1.6 panels / m2                | Porenbeton-Planelemente:<br>1,6 Steine pro 1 m <sup>2</sup> Wand;<br>Steinmaß 999 mm x 623 mm x d          |  |

# Autoclaved Aeriated Concrete (AAC)

#### Finish with stucco

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Abb. 2.4.4-1 Anbringen der Sockelabschluß- und Eckschutzschiene zur Sicherung der Mauerwerkskanten



Abb. 2.4.4-3 Auftrag der Deckschicht



Abb. 2.4.4-2 Auftrag des Grundputzes von Hand



Abb. 2.4.4-4 Verreiben der Putzoberfläche mit Filzbrett oder Schwammscheibe



# Member Types

Compression members based on proportions.



# **Member Details**

Floor / Column details.

