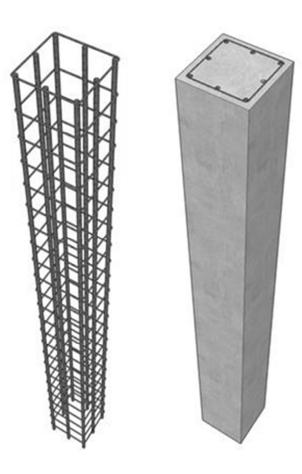
# Concrete Columns (ACI 318)

- · Types of columns
- Tied columns
- Spiral columns
- · Interaction diagrams
- 3d printed forms



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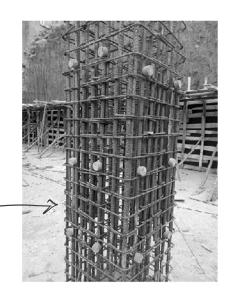
## **Compression Members**

• **Pedestals** are compression members with an aspect less than or equal to 3:1. They can be used without reinforcing.

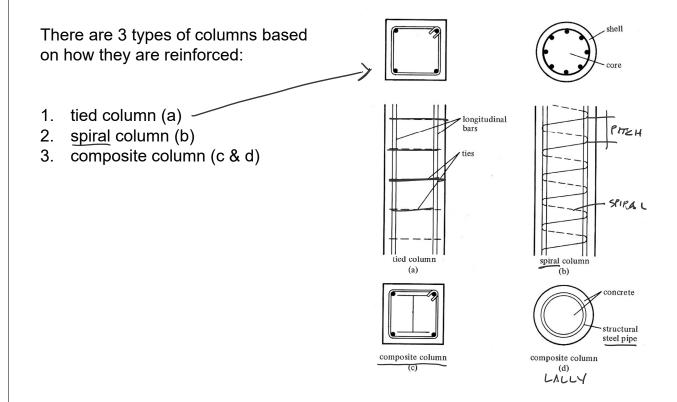
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PEDESTAL

- Columns are any more slender members which carry primarily axial compressive loads.
- Columns always require reinforcing ACI 318-19 section 10.6.1
- Minimum reinforcing to insure ductile failure:
   1% i.e. As/Ag ≥ 0.01 ✓
- Maximum reinforcing to prevent blockage: 8% i.e. As/Ag ≥ 0.08, in practice 4% is better.



## Types of Columns



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## Column Reinforcing Tied Columns

The ties restrain the expansion of the core concrete and the outward buckling of the longitudinal bars.

## Longitudinal bars:

minimum for square columns is 4. minimum for round columns is 6. maximum spacing is 6"

#### Ties:

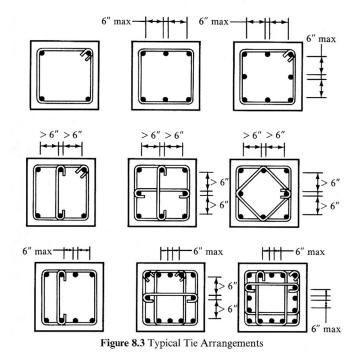
no less than #3 with #10 or less longitudinal steel.

no less than #4 with #11 and greater longitudinal steel.

tie spacing is the least of:

- 16 x longitudinal bar diameter
- 48 x tie diameter
- · least width column

crossties brace alternate longitudinal bars or bars > 6" o.c.



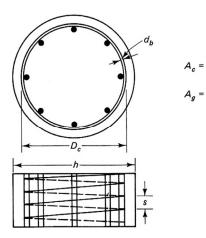
## Column Reinforcing Spiral Columns

Clear spacing (the pitch, s) should be between 1" and 3"

spiral should be continuous or spliced must be welded or overlapped.

spacers (vertical bars with hooks) are used to hold spirals in place during casting.

Spiral columns are more ductile in failure and stronger than tied columns (by about 5%)





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## Column Design Considerations

High strength concrete is more effective than in beams.

Because steel is more expensive, it is better to increase column size and reduce steel needed.

Tied columns (particularly rectangular) are more economical than spiral.

But spiral columns with high strength concrete reduce column size.

Larger bar sizes reduce congestion when casting. Bars can also be bundled.



#### Column Modes of Failure

Stress distribution between steel and concrete varies under load and time, but ultimate failure is more predictable.

For design, failure is defined as the spalling of the cover concrete.

Even with the cover cracked the column will continue to carry load.

Spiral columns are tougher than tied

A column is a more critical member. It supports a greater area. Therefore the  $\Phi$  factor is lower.

 $\Phi$  = 0.65 for tied columns

 $\Phi$  = 0.75 for spiral columns

Also:

columns are more difficult to cast, and concrete carries more of the load than in beams



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## Ultimate Strength – (ACI 318 - 2014)

Reduced Nominal Strength ≥ Factored Load Effects

ΦSn ≥ U

γ Factored Loads (see ACSE 7)

1) 1.4D

2) 1.2D + 1.6L + 0.5(Lr or S or R)

3) 1.2D + 1.6(Lr or S or R) + (1.0L or 0.5W)

4) 1.2D + 1.0W + 1.0L + 0.5(Lr or S or R)

5) 1.2D + 1.0E + 1.0L + 0.2S

6)0.9D + 1.0W

7) 0.9D + 1.0E

D = service dead loads

L = service live load

Lr = service roof live load

S = snow loads

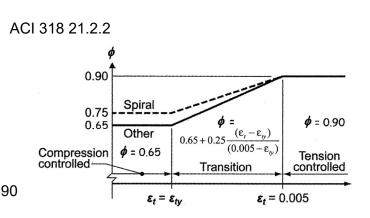
W = wind loads

R = rainwater loads

E = earthquake loads

#### Strength Reduction Factors, $\Phi$

		Α
Mn	Flexural ( $\epsilon$ > 0.005)	0.90
Vn	Shear	0.75
Pn	Compression (spiral)	0.75
Pn	Compression (other)	0.65
Bn	Bearing	0.65
Tn	Torsion	0.75
Nn	Tension	0.90
Combined stress		0.65 to 0.90



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## **Axial Strength Calculation**

Po is the nominal axial strength with no eccentricity.

Pn,max is Po with a factor for minimum moment

For spiral and composite columns:

$$P_u = \Phi P_n = \Phi 0.85 [0.85 f'c (A_g - A_s) + f_y A_s]$$

For tied columns:

$$P_u = \Phi P_n = \Phi 0.80 [0.85 \text{f'c} (A_g - A_s) + f_y A_s]$$

22.4.2 Maximum axial compressive strength

**22.4.2.1** Nominal axial compressive strength  $P_n$  shall not exceed  $P_{n,max}$  in accordance with Table 22.4.2.1, where  $P_o$  is calculated by Eq. (22.4.2.2) for nonprestressed members and composite steel and concrete members, and by Eq. (22.4.2.3) for prestressed members.

Table 22.4.2.1—Maximum axial strength

Member	Transverse reinforcement	P <sub>n,max</sub>	
N	Ties conforming to 22.4.2.4	0.80Po	(a)
Nonprestressed	Spirals conforming to 22.4.2.5	0.85P <sub>o</sub>	(b)
Prestressed	Ties	$0.80P_{o}$	(c)
Prestressed	Spirals	0.80P <sub>o</sub> 0.85P <sub>o</sub>	(d
Composite steel and concrete columns in accordance with Chapter 10	All	0.85P <sub>o</sub>	(e

**22.4.2.2** For nonprestressed members and composite steel and concrete members,  $P_o$  shall be calculated by:

$$P_o = 0.85f_c'(A_g - A_{st}) + f_y A_{st}$$
 (22.4.2.2)

where  $A_{st}$  is the total area of nonprestressed longitudinal reinforcement.

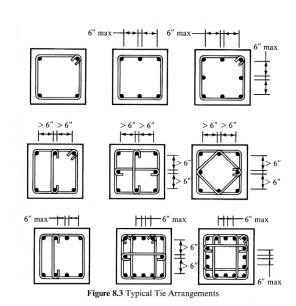
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## Axial Strength Design (no moment) Tied Column Procedure

- 1. Find factored axial load Pu (apply  $\lambda$  factor for load case).
- 2. Choose  $\rho$  = As/Ag (0.01 min., 0.08 max.)
- 3. Find concrete Ag based on  $\rho$ As =  $\rho$  Ag  $P_u = \Phi P_n = \Phi 0.80 [0.85 f'c (A_g-A_s) + f_y A_s]$ =  $\Phi 0.80 [0.85 f'c (A_g-\rho Ag) + f_y \rho Ag]$
- 4. Choose column section based on Ag
- 5. Find steel As based on concrete Ag. Choose bar size and number
- Determine tie size.
   for longitudinal bar ≤ #10 use #3 ties
   for > #10 or bundled bars use #4 ties
- 7. Find tie spacing. use the least of:
  - a) 48 x tie diameter
  - b) 16 x longitudinal steel diameter
  - c) least column dimension
- 8. Check section dimensions.



## **Axial Strength Design**

(no moment) Tied Column Example ρ Ag

Given:  $P_{DL} = 200 \text{ k}$   $P_{LL} = 300 \text{ k}$ 

f'c = 4000 psi fy = 60 000 psi

Required: column size and reinforcement

- 1. Find factored axial load Pu (apply  $\lambda$  factor for load case).
- 2. Choose  $\rho$  = As/Ag (0.01 min., 0.08 max.) assume  $\rho$  = 0.02 (good economically).
- 3. Find concrete Ag based on  $\rho$   $P_u = \Phi P_n = \Phi 0.80 [0.85f'c (A_g-A_s) + f_y A_s]$  $= \Phi 0.80 [0.85f'c (A_g-\rho Ag) + f_y \rho Ag]$
- 4. Choose column section based on Ag

 $P_{U} = 1.4(200) + 1.7(300)$ =  $280 + 510 = 790^{K}$ 

 $P_U = 40.80[0.85f_c^*(A_g - A_s) + f_g A_s]$   $\phi = 0.65$  FOR TIED COLUMNS FOR  $\rho = 0.02$   $A_s = \rho A_g = 0.02$   $A_g$ 

 $790 = 0.65(0.80)[0.85(4)(A_g - 0.02A_g) + 60(0.02A_g)]$  790 = 2.3566 Ag $A_g = 335.2 \text{ in}^2$ 

ASSUME SQUARE SECTION

1335:2 = 18.31 in

ROUND UP TO WHOLE INCH, SAY 19"x 19"

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## **Axial Strength Design**

(no moment) Tied Column Example

5. Find steel As based on concrete Ag. Choose bar size and number

## Axial Strength Design

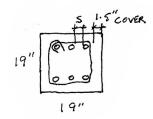
(no moment) Tied Column Example

- 6. Determine tie size. for longitudinal bar ≤ #10 use #3 ties for > #10 or bundled bars use #4 ties
- 7. Find tie spacing. use the least of:
  - a) 48 x tie diameter
  - b) 16 x longitudinal steel diameter
  - c) least column dimension
- 8. Check section dimensions.

TIE SPACING

- a) 48 × 3/8 = 18" ← USE SMALLEST b) 16 × 1.128 = 18.05"
- C) LEAST DIM. = 19"

USE 18" TIE SPACING



$$S = \frac{19^{''}-2(1.5)-3(1.128)-2(0.375)}{2}$$

$$S = \frac{11.866^{''}}{2} = 5.93^{''}$$

$$5.93^{''} < 6^{''} : \text{No cross Ties}$$

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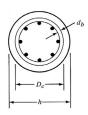
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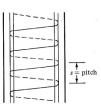
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## **Axial Strength Design**

(no moment) Spiral Column Procedure

- Find factored axial load Pu (apply λ factor for load case).
- Choose  $\rho$  = As/Ag (0.01 min., 0.08 max.)
- Find concrete Ag based on ρ  $P_u = \Phi P_n = \Phi 0.80 [0.85 \text{f'c} (A_q - A_s) + f_v A_s]$ =  $\Phi$ 0.80 [0.85f'c ( $A_{q}$ -  $\rho$  Ag) +  $f_{v}$   $\rho$  Ag]  $\Phi = 0.75$
- 4. Choose column diameter based on Ag
- Find concrete core area, Ac =  $\frac{\pi D_c^2}{\Lambda}$ Dc = diameter of core, out to out of spiral
- Find  $\rho$ s min = 0.45 (Ag/Ac -1) f'c/fsy  $\rho s = vol.$  of spiral steel per one revolution vol. of conc. core contained per rev.
- Choose spiral bar size. Minimum = 3/8" 7.
- Determine spiral pitch,  $1" \le s \le 3"$ 8.





FIHD PITCH S:

$$S = \frac{4a_s(D_c - d_b)}{\rho_s D_c^2}$$

 $S = \frac{4 \, d_s \left( D_c - d_b \right)}{\rho_s \, D_c^2} \quad \begin{array}{c} P_c = D_1 \Delta_{METER} \, of \, A_c \\ FROM OUTER EDGE \\ \partial_s = Area \, of \, SPIRA \end{array}$ & = AREA of SPIRAL STEEL db = DIAMETER OF SPIRAL STEEL (BAR DIAMETER)

IF S < 1" CHOOSE SMALLER BAR IF S> 3" CHOOSE LARGER BAR OR BIGGER COLUMN DIAMETER

#### Combined Axial + Flexure

Bending moments are almost always present due to columns being continuously cast with beams.

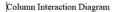
Solutions are normally found using interaction diagrams.

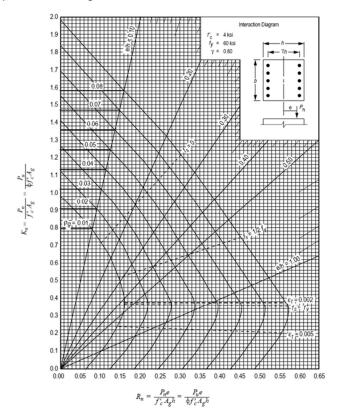
Axial force is on the vertical axis and the flexure moment is the horizontal

Each curve is for a different ρ

Graphs are for specific bar arrangements, f'c and fy

- Choose section dimensions
- Calculate Kn (axial) and Rn (flexure)
- 3. Find ρ
- Determine  $As = \rho Ag$
- Check bar spacing, Ag and ties.



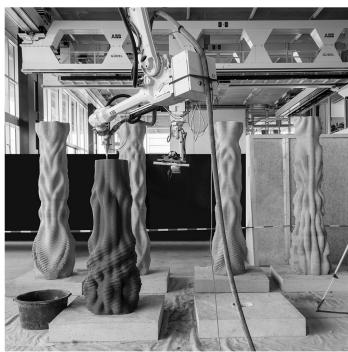


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## 3D printed / robotic fabrication

difficult to integrate longitudinal steel.

could be used as forms for casting column



ETH, Zurich



Taubman College



Quinta da Boavista SAMF Arquitectos