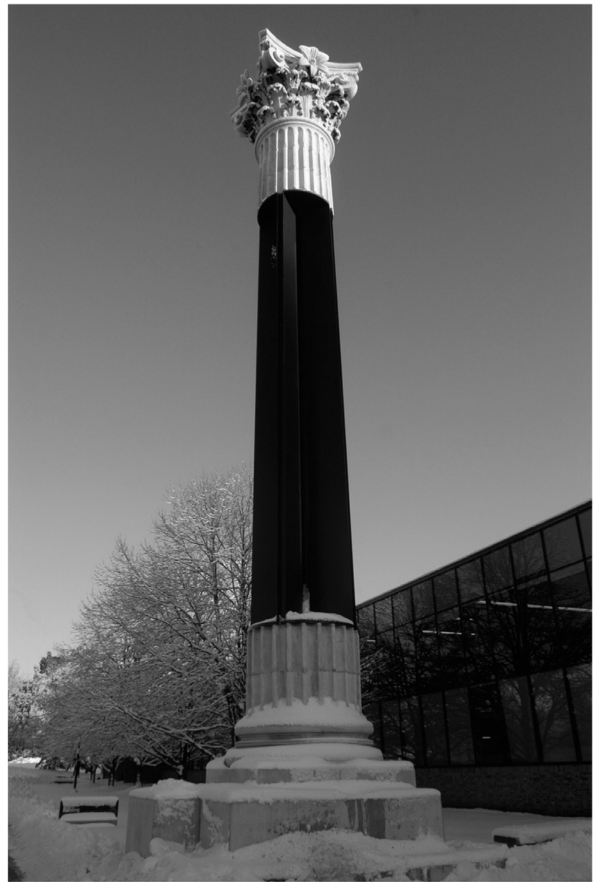
Architecture 324
Structures II

Steel Column Design
Steel Connections

- Capacity Analysis of Steel Columns
- Design of Steel Columns
- Connection Types
- Connection Analysis



Design of Steel Columns with AISC Strength Tables

Data:
- Column – length
- Support conditions
- Material properties – F_y
- Applied design load - P_u

Required:
- Column Size

1. Enter table with height, KL = Lc
2. Read allowable load for each section to find the smallest adequate size.
3. **Tables assume weak axis buckling. If the strong axis controls the length must be divided by the ratio r_x/r_y**
4. Values stop in table (black line) at slenderness limit, KL/r = 200

4-24 DESIGN OF COMPRESSION MEMBERS

W8

Table 4-1a (continued)
Available Strength in Axial Compression, kips
W-Shapes

F_y = 50 ksi

Shape	W8×											
lb/ft	67		58		48		40		35		31	
Design	P_n/Ω_c ASD	$\phi_c P_n$ LRFD	P_n/Ω_c ASD	$\phi_c P_n$ LRFD	P_n/Ω_c ASD	$\phi_c P_n$ LRFD	P_n/Ω_c ASD	$\phi_c P_n$ LRFD	P_n/Ω_c ASD	$\phi_c P_n$ LRFD	P_n/Ω_c ASD	$\phi_c P_n$ LRFD
Effective length, L_c (ft), with respect to least radius of gyration, r_y: 0	590	886	512	769	422	634	350	526	308	463	273	411
6	542	815	470	706	387	581	320	481	281	423	249	374
7	526	790	455	685	375	563	309	465	272	409	241	362
8	508	763	439	660	361	543	298	448	262	394	232	348
9	488	733	422	634	347	521	285	429	251	377	222	333
10	467	701	403	606	331	497	272	409	239	359	211	317
11	444	668	384	576	314	473	258	388	226	340	200	301
12	421	633	363	546	297	447	243	366	213	321	189	283
13	397	597	342	514	280	421	228	343	200	301	177	266
14	373	560	321	482	262	394	213	321	187	281	165	248
15	348	523	299	450	244	367	198	298	174	261	153	230
16	324	487	278	418	226	340	183	275	160	241	141	212
17	300	450	257	386	209	314	169	253	147	221	130	195
18	276	415	236	355	192	288	154	232	135	203	118	178
19	253	381	216	325	175	264	141	211	123	184	108	162
20	231	347	197	296	159	239	127	191	111	166	97.2	146
22	191	287	163	244	132	198	105	158	91.5	138	80.3	121
24	160	241	137	205	111	166	88.2	133	76.9	116	67.5	101
26	137	205	116	175	94.2	142	75.2	113	65.5	98.5	57.5	86.5
28	118	177	100	151	81.2	122	64.8	97.4	56.5	84.9	49.6	74.5
30	103	154	87.5	131	70.7	106	56.5	84.9	49.2	74.0	43.2	64.9
32	90.3	136	76.9	116	62.2	93.5	49.6	74.6	43.3	65.0	38.0	57.1
34	79.9	120	68.1	102	55.1	82.8	44.0	66.1				
Properties												
P_{wo}, kips	126	190	102	153	72.0	108	57.2	85.9	45.9	68.9	39.4	59.1
P_{wi}, kip/in.	19.0	28.5	17.0	25.5	13.3	20.0	12.0	18.0	10.3	15.5	9.50	14.3
P_{wb}, kips	507	761	363	546	174	262	127	192	81.1	122	63.0	94.7
P_{fb}, kips	164	246	123	185	87.8	132	58.7	88.2	45.9	68.9	35.4	53.2
L_p, ft	7.49		7.42		7.35		7.21		7.17		7.18	
L_r, ft	47.6		41.6		35.2		29.9		27.0		24.8	
A_g, in.^{2}	19.7		17.1		14.1		11.7		10.3		9.13	
I_x, in.^{4}	272		228		184		146		127		110	
I_y, in.^{4}	88.6		75.1		60.9		49.1		42.6		37.1	
r_y, in.	2.12		2.10		2.08		2.04		2.03		2.02	
r_x/r_y	1.75		1.74		1.74		1.73		1.78		1.72	
$P_{ex}L_c^2/10^4$, k-in.^{2}	7790		6530		5270		4180		3630		3150	
$P_{ey}L_c^2/10^4$, k-in.^{2}	2540		2150		1740		1410		1220		1060	

ASD	LRFD	Note: Heavy line indicates L_c/r_y equal to or greater than 200.
$\Omega_c = 1.67$	$\phi_c = 0.90$	

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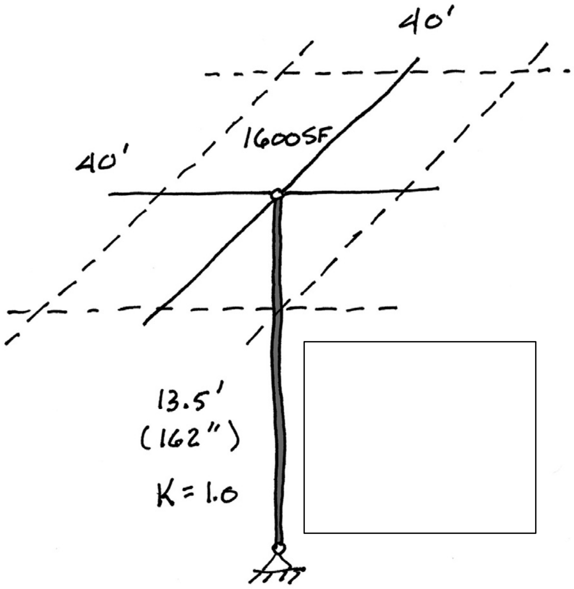
Design Example 1

Free standing column
Third floor studio space
Supports roof load = 20 psf DL + 30 psf SL
Pu = 1.2(20) + 1.6(30) = 72 psf
øPn = 1600 (72) = 115200 lbs = 115.2 k



øPn = 1600 (72) = 115200 lbs = 115.2 k

4-24 DESIGN OF COMPRESSION MEMBERS

Table 4-1a (continued)
Available Strength in Axial Compression, kips
W-Shapes
W8
F_y = 50 ksi

Effective length, L_c (ft), with respect to least radius of gyration, r_y

Shape	W8×											
lb/ft	67		58		48		40		35		31	
Design	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$
	ASD	LRFD	ASD	LRFD	ASD	LRFD	ASD	LRFD	ASD	LRFD	ASD	LRFD
0	590	886	512	769	422	634	350	526	308	463	273	411
6	542	815	470	706	387	581	320	481	281	423	249	374
7	526	790	455	685	375	563	309	465	272	409	241	362
8	508	763	439	660	361	543	298	448	262	394	232	348
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10	467	701	403	606	331	497	272	409	239	359	211	317
11	444	668	384	576	314	473	258	388	226	340	200	301
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14	373	560	321	482	262	394	213	321	187	281	165	248
15	348	523	299	450	244	367	198	298	174	261	153	230
16	324	487	278	418	226	340	183	275	160	241	141	212
17	300	450	257	386	209	314	169	253	147	221	130	195
18	276	415	236	355	192	288	154	232	135	203	118	178
19	253	381	216	325	175	264	141	211	123	184	108	162
20	231	347	197	296	159	239	127	191	111	166	97.2	146
22	191	287	163	244	132	198	105	158	91.5	138	80.3	121
24	160	241	137	205	111	166	88.2	133	76.9	116	67.5	101
26	137	205	116	175	94.2	142	75.2	113	65.5	98.5	57.5	86.5
28	118	177	100	151	81.2	122	64.8	97.4	56.5	84.9	49.6	74.5
30	103	154	87.5	131	70.7	106	56.5	84.9	49.2	74.0	43.2	64.9
32	90.3	136	76.9	116	62.2	93.5	49.6	74.6	43.3	65.0	38.0	57.1
34	79.9	120	68.1	102	55.1	82.8	44.0	66.1				
Properties												
P_{wo}, kips	126	190	102	153	72.0	108	57.2	85.9	45.9	68.9	39.4	59.1
P_{wi}, kip/in.	19.0	28.5	17.0	25.5	13.3	20.0	12.0	18.0	10.3	15.5	9.50	14.3
P_{wb}, kips	507	761	363	546	174	262	127	192	81.1	122	63.0	94.7
P_{fb}, kips	164	246	123	185	87.8	132	58.7	88.2	45.9	68.9	35.4	53.2
L_p, ft	7.49		7.42		7.35		7.21		7.17		7.18	
L_r, ft	47.6		41.6		35.2		29.9		27.0		24.8	
A_g, in.^{2}	19.7		17.1		14.1		11.7		10.3		9.13	
I_x, in.^{4}	272		228		184		146		127		110	
I_y, in.^{4}	88.6		75.1		60.9		49.1		42.6		37.1	
r_y, in.	2.12		2.10		2.08		2.04		2.03		2.02	
r_x/r_y	1.75		1.74		1.74		1.73		1.78		1.72	
$P_{ex}L_c^2/10^4$, k-in.^{2}	7790		6530		5270		4180		3630		3150	
$P_{ey}L_c^2/10^4$, k-in.^{2}	2540		2150		1740		1410		1220		1060	

ASD	LRFD	Note: Heavy line indicates L_c/r_y equal to or greater than 200.
$\Omega_c = 1.67$	$\phi_c = 0.90$	

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STEEL COMPRESSION MEMBER SELECTION TABLES 4-73

Table 4-4 (continued)
Available Strength in Axial Compression, kips
Square HSS
F_y = 50 ksi
HSS8–HSS7

Effective length, L_c (ft), with respect to least radius of gyration, r_y

Shape	HSS8×8×						HSS7×7×					
	1/4		3/16[c]		1/8[c]		5/8		1/2		3/8	
t_{des}, in.	0.233		0.174		0.116		0.581		0.465		0.349	
lb/ft	25.82		19.63		13.26		50.81		42.05		32.58	
Design	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$
	ASD	LRFD	ASD	LRFD	ASD	LRFD	ASD	LRFD	ASD	LRFD	ASD	LRFD
0	213	319	137	206	66.6	100	419	630	347	522	269	404
6	205	308	134	201	65.2	98.0	396	595	329	494	255	383
7	202	303	133	199	64.7	97.2	388	583	322	484	250	376
8	199	299	131	197	64.1	96.3	379	569	315	474	245	368
9	195	293	130	195	63.4	95.3	369	554	307	461	239	359
10	191	287	128	193	62.7	94.2	358	538	298	448	232	349
11	187	281	126	190	61.9	93.0	346	520	289	434	225	338
12	182	274	124	187	61.0	91.7	334	502	279	419	218	327
13	178	267	122	184	60.1	90.3	321	482	269	404	210	316
14	173	260	120	180	59.1	88.8	307	462	258	387	202	303
15	167	252	118	177	58.0	87.2	294	441	247	371	194	291
16	162	243	115	173	56.9	85.6	280	420	235	354	185	278
17	156	235	112	169	55.8	83.8	265	399	224	336	176	265
18	151	227	110	165	54.6	82.0	251	377	212	319	168	252
19	145	218	107	160	53.3	80.1	237	356	200	301	159	239
20	139	209	104	156	52.0	78.2	223	335	189	284	150	226
21	133	200	101	151	50.7	76.2	209	314	177	267	141	212
22	127	191	97.1	146	49.3	74.2	195	293	166	250	133	200
23	121	182	92.7	139	47.9	72.1	182	273	155	233	124	187
24	115	173	88.3	133	46.5	69.9	169	253	145	217	116	175
25	110	165	83.9	126	45.1	67.8	156	234	134	201	108	163
26	104	156	79.5	120	43.6	65.6	144	216	124	186	100	151
27	98.1	147	75.3	113	42.2	63.4	133	201	115	173	92.9	140
28	92.5	139	71.1	107	40.7	61.1	124	186	107	161	86.4	130
29	87.1	131	67.0	101	39.2	58.9	116	174	99.6	150	80.6	121
30	81.7	123	63.0	94.7	37.7	56.6	108	162	93.1	140	75.3	113
32	71.8	108	55.4	83.2	34.6	52.0	95.0	143	81.8	123	66.2	99.4
34	63.6	95.6	49.0	73.7	31.9	48.0	84.1	126	72.4	109	58.6	88.1
36	56.7	85.3	43.7	65.7	29.5	44.4	75.1	113	64.6	97.1	52.3	78.6
38	50.9	76.5	39.3	59.0	27.0	40.5	67.4	101	58.0	87.2	46.9	70.5
40	46.0	69.1	35.4	53.2	24.3	36.6	60.8	91.4	52.3	78.7	42.3	63.6
Properties												
A_g, in.^{2}	7.10		5.37		3.62		14.0		11.6		8.97	
$I_x = I_y$, in.^{4}	70.7		54.4		37.4		93.4		80.5		65.0	
$r_x = r_y$, in.	3.15		3.18		3.21		2.58		2.63		2.69	

ASD	LRFD	[c]Shape is slender for compression with F_y = 50 ksi; tabulated values have been adjusted accordingly.
$\Omega_c = 1.67$	$\phi_c = 0.90$	

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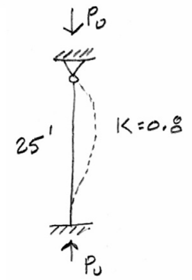
AISC Critical Stress Table

for previous example $Kl/r_y = 118.2$

W8 x 35
$F_y = 50$ ksi
$E = 29000$ ksi
$L = 25'$ (NO BRACING)



Slenderness y-y

$$\frac{K l_y}{r_y} = \frac{0.8(25)12}{2.03} = 118.2$$

TO FIND CAPACITY:

$\phi F_{cr} = 16.2$ KSI

$\phi P_n = P_U = \phi F_{cr} A_g$

$P_U = 16.2(10.3) = 166.8^K$

Table 4-22 (continued)
Available Critical Stress for Compression Members

	$F_y = 35$ ksi			$F_y = 36$ ksi			$F_y = 42$ ksi			$F_y = 46$ ksi			$F_y = 50$ ksi	
KL/r	F_{cr}/Ω_c ksi ASD	$\phi_c F_{cr}$ ksi LRFD	KL/r	F_{cr}/Ω_c ksi ASD	$\phi_c F_{cr}$ ksi LRFD	KL/r	F_{cr}/Ω_c ksi ASD	$\phi_c F_{cr}$ ksi LRFD	KL/r	F_{cr}/Ω_c ksi ASD	$\phi_c F_{cr}$ ksi LRFD	KL/r	F_{cr}/Ω_c ksi ASD	$\phi_c F_{cr}$ ksi LRFD
81	15.0	22.5	81	15.3	22.9	81	16.8	25.3	81	17.7	26.6	81	18.5	27.9
82	14.9	22.3	82	15.1	22.7	82	16.6	25.0	82	17.5	26.3	82	18.3	27.5
83	14.7	22.1	83	15.0	22.5	83	16.5	24.8	83	17.3	26.0	83	18.1	27.2
84	14.6	22.0	84	14.9	22.3	84	16.3	24.5	84	17.1	25.8	84	17.9	26.9
85	14.5	21.8	85	14.7	22.1	85	16.1	24.3	85	16.9	25.5	85	17.7	26.5
86	14.4	21.6	86	14.6	22.0	86	16.0	24.0	86	16.7	25.2	86	17.4	26.2
87	14.2	21.4	87	14.5	21.8	87	15.8	23.7	87	16.6	24.9	87	17.2	25.9
88	14.1	21.2	88	14.3	21.6	88	15.6	23.5	88	16.4	24.6	88	17.0	25.5
89	14.0	21.0	89	14.2	21.4	89	15.5	23.2	89	16.2	24.3	89	16.8	25.2
90	13.8	20.8	90	14.1	21.2	90	15.3	23.0	90	16.0	24.0	90	16.6	24.9
91	13.7	20.6	91	13.9	21.0	91	15.1	22.7	91	15.8	23.7	91	16.3	24.6
92	13.6	20.4	92	13.8	20.8	92	15.0	22.5	92	15.6	23.4	92	16.1	24.2
93	13.5	20.2	93	13.7	20.5	93	14.8	22.2	93	15.4	23.1	93	15.9	23.9
94	13.3	20.0	94	13.5	20.3	94	14.6	22.0	94	15.2	22.8	94	15.7	23.6
95	13.2	19.9	95	13.4	20.1	95	14.4	21.7	95	15.0	22.6	95	15.5	23.3
96	13.1	19.7	96	13.3	19.9	96	14.3	21.5	96	14.8	22.3	96	15.3	22.9
97	13.0	19.5	97	13.1	19.7	97	14.1	21.2	97	14.6	22.0	97	15.0	22.6
98	12.8	19.3	98	13.0	19.5	98	13.9	21.0	98	14.4	21.7	98	14.8	22.3
99	12.7	19.1	99	12.9	19.3	99	13.8	20.7	99	14.2	21.4	99	14.6	22.0
100	12.6	18.9	100	12.7	19.1	100	13.6	20.5	100	14.1	21.1	100	14.4	21.7
101	12.4	18.7	101	12.6	18.9	101	13.4	20.2	101	13.9	20.8	101	14.2	21.3
102	12.3	18.5	102	12.5	18.7	102	13.3	20.0	102	13.7	20.6	102	14.0	21.0
103	12.2	18.3	103	12.3	18.5	103	13.1	19.7	103	13.5	20.3	103	13.8	20.7
104	12.1	18.1	104	12.2	18.3	104	12.9	19.5	104	13.3	20.0	104	13.6	20.4
105	11.9	17.9	105	12.1	18.1	105	12.8	19.2	105	13.1	19.7	105	13.4	20.1
106	11.8	17.7	106	11.9	17.9	106	12.6	19.0	106	12.9	19.4	106	13.2	19.8
107	11.7	17.5	107	11.8	17.7	107	12.4	18.7	107	12.8	19.2	107	13.0	19.5
108	11.5	17.3	108	11.7	17.5	108	12.3	18.5	108	12.6	18.9	108	12.8	19.2
109	11.4	17.2	109	11.5	17.3	109	12.1	18.2	109	12.4	18.6	109	12.6	18.9
110	11.3	17.0	110	11.4	17.1	110	12.0	18.0	110	12.2	18.3	110	12.4	18.6
111	11.2	16.8	111	11.3	16.9	111	11.8	17.7	111	12.0	18.1	111	12.2	18.3
112	11.0	16.6	112	11.1	16.7	112	11.6	17.5	112	11.8	17.8	112	12.0	18.0
113	10.9	16.4	113	11.0	16.5	113	11.5	17.3	113	11.7	17.5	113	11.8	17.7
114	10.8	16.2	114	10.9	16.3	114	11.3	17.0	114	11.5	17.3	114	11.6	17.4
115	10.7	16.0	115	10.7	16.2	115	11.2	16.8	115	11.3	17.0	115	11.4	17.1
116	10.5	15.8	116	10.6	16.0	116	11.0	16.5	116	11.1	16.7	116	11.2	16.8
117	10.4	15.6	117	10.5	15.8	117	10.8	16.3	117	11.0	16.5	117	11.0	16.5
118	10.3	15.5	118	10.4	15.6	118	10.7	16.1	118	10.8	16.2	118	10.8	$\boxed{16.2}$
119	10.2	15.3	119	10.2	15.4	119	10.5	15.8	119	10.6	16.0	119	10.6	16.0
120	10.0	15.1	120	10.1	15.2	120	10.4	15.6	120	10.4	15.7	120	10.4	15.7

ASD	LRFD
$\Omega_c = 1.67$	$\phi_c = 0.90$

Steel Connections

Methods of Connections

Bolted

Welded

Steel Connections
Shop vs. Field Connections

Shop Connections:

- Welding preferably performed in the shop as opposed to the field due to controlled environment
- Members can be positioned for more economical welding (welding upside down is difficult)
- Welding may have an equipment advantage in the shop
- Shops use both welding and bolting

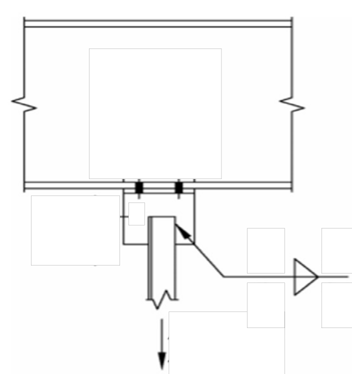
Field Connections:

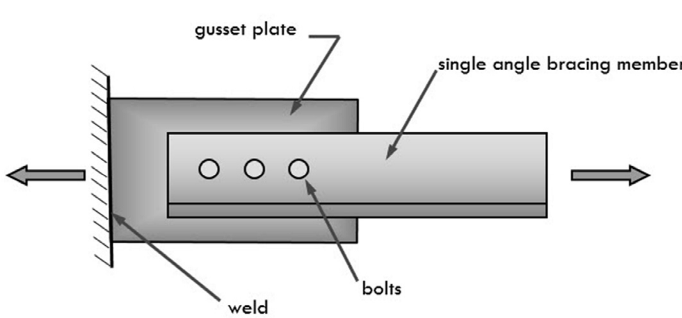
- Bolting easily performed in the field and generally preferred when possible
- Bolting provides a method to erect the members and release the crane hook quickly

Steel Connections

Failure modes – Limit States

- Fasteners (bolts or welds)
  - shear
  - tension
  - bearing
- Connecting elements (plates or tees)
  - tension
  - block shear
  - tear out
- Supporting or supported members

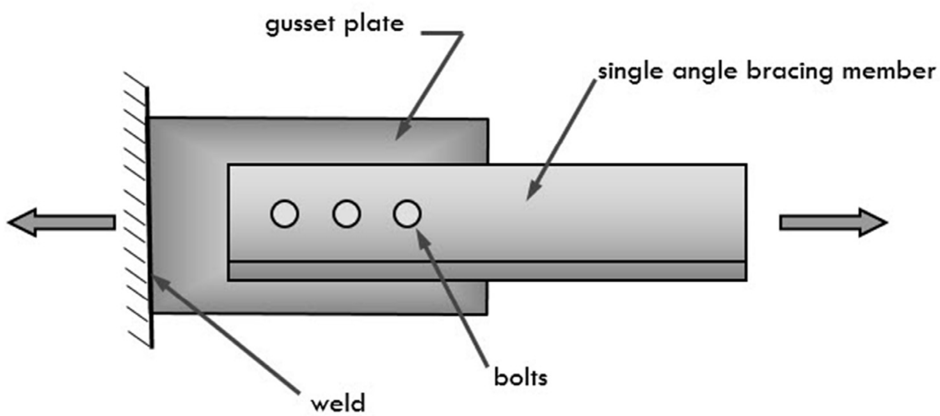




Tension Connection: Example Angle – Bolts – Gusset Plate

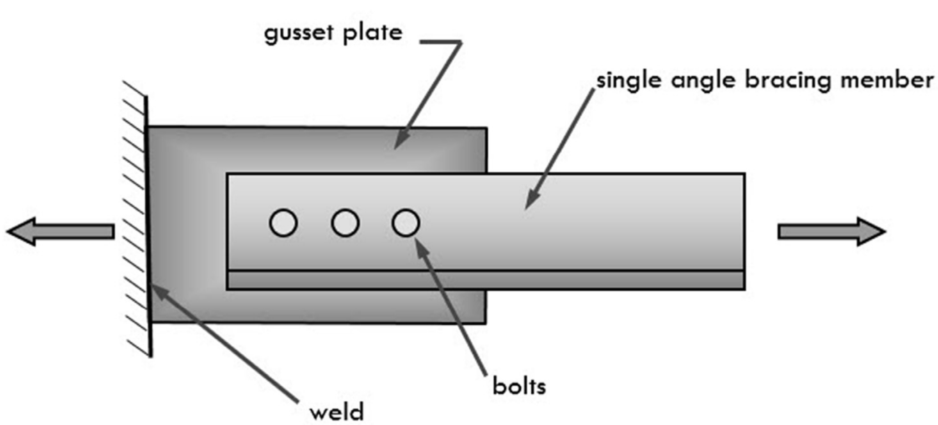
Load Path

Angle → Bolts → Gusset plate → Weld → Support



Tension Connection – Angle Failure example

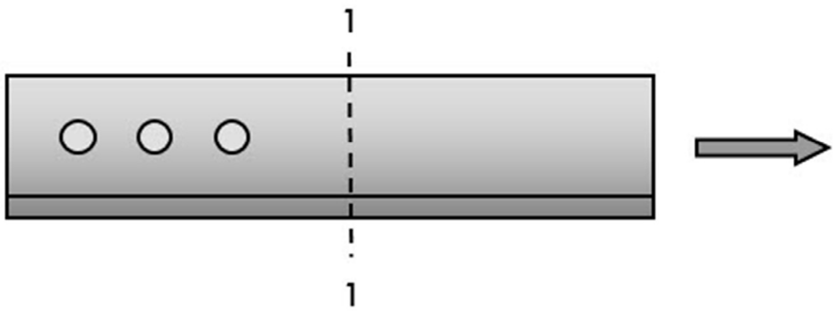
1. Tensile Yielding
2. Tensile Rupture
3. Block Shear
4. Bearing and Tearout at Bolt Holes
5. Bolt Shear
6. Bearing and Tearout at Bolt Holes
7. Block Shear
8. Tensile Rupture
9. Tensile Yielding
10. Tension Rupture in Weld



Tension Connection – Angle Failure

1. Tensile Yielding

- at gross section $R_n = F_y A_g$ $ø = 0.9$
- F_y = minimum yield stress, ksi
- A_g = gross area of member, in^2



Tension Connection – Angle Failure

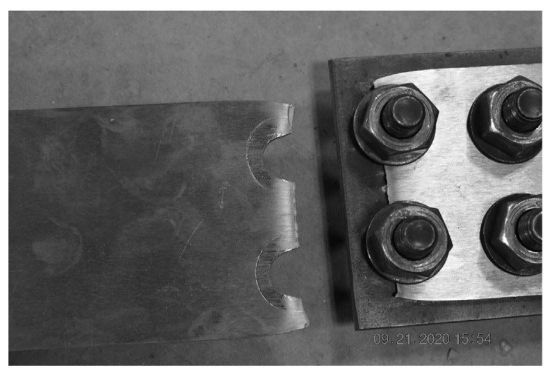
2. Tensile Rupture

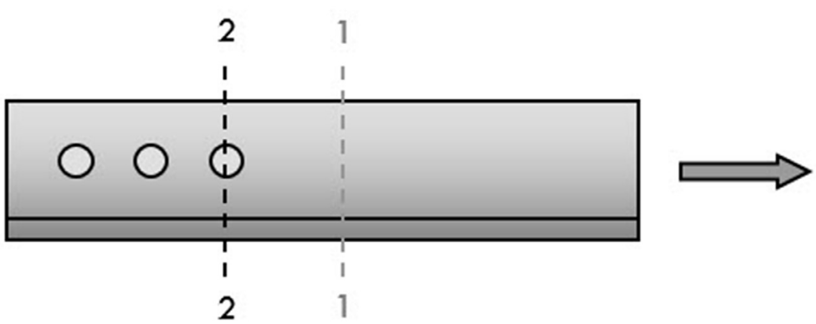
Flat Bar

- $R_n = F_u A_e$ $ø = 0.75$
- F_u = minimum tensile strength, ksi
- A_e = effective net area, in^2

Section (not flat)

- $A_e = A_n U$
- A_n = net area
- U = shear lag factor (Table D3.1)





Tension Connection

Angle Failure

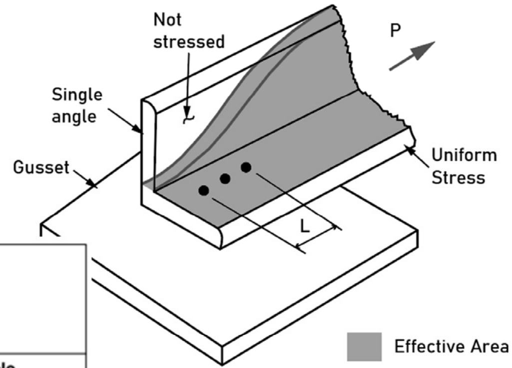
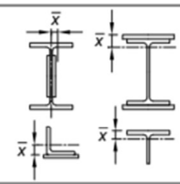
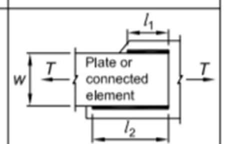


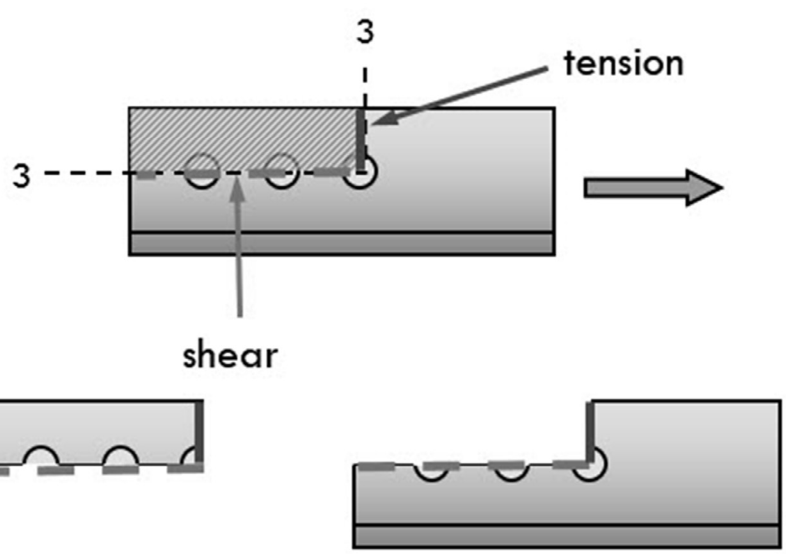
TABLE D3.1
Shear Lag Factors for Connections to Tension Members

Case	Description of Element	Shear Lag Factor, U	Example
1	All tension members where the tension load is transmitted directly to each of the cross-sectional elements by fasteners or welds (except as in Cases 4, 5 and 6).	$U = 1.0$	–
2	All tension members, except HSS, where the tension load is transmitted to some but not all of the cross-sectional elements by fasteners or by longitudinal welds in combination with transverse welds. Alternatively, Case 7 is permitted for W, M, S and HP shapes. (For angles, Case 8 is permitted to be used.)	$U = 1 - \frac{\bar{x}}{l}$	
3	All tension members where the tension load is transmitted only by transverse welds to some but not all of the cross-sectional elements.	$U = 1.0$ and A_n = area of the directly connected elements	–
4[a]	Plates, angles, channels with welds at heels, tees, and W-shapes with connected elements, where the tension load is transmitted by longitudinal welds only. See Case 2 for definition of $\bar{x}$.	$U = \frac{3l^2}{3l^2 + w^2}\left(1 - \frac{\bar{x}}{l}\right)$	
5	Round HSS with a single concentric gusset plate through slots in the HSS.	$l \geq 1.3D$, $U = 1.0$; $D \leq l < 1.3D$, $U = 1 - \frac{\bar{x}}{l}$; $\bar{x} = \frac{D}{\pi}$	

Tension Connection – Angle Failure

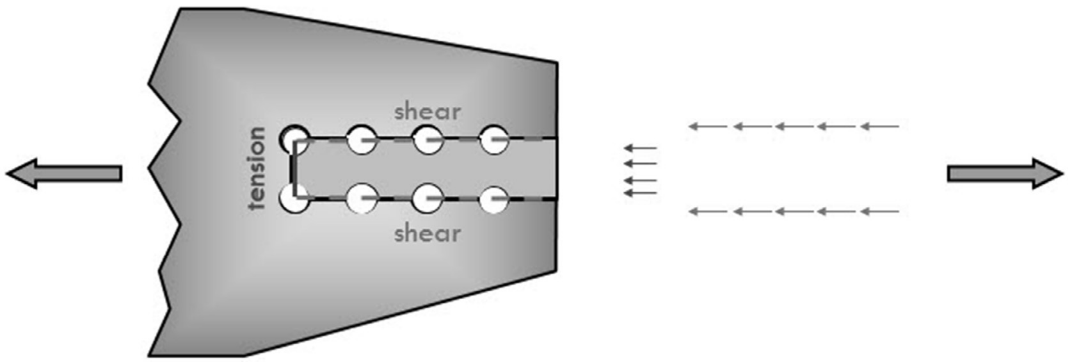
3. Block Shear

- Rn = 0.60 Fu Anv + Ubs Fu Ant ø = 0.75
- Anv = net area in shear
- Ant = net area in tension
- Ubs = 1.0 (uniform stress) Ubs = 0.5 (non-uniform stress)



Tension Connection

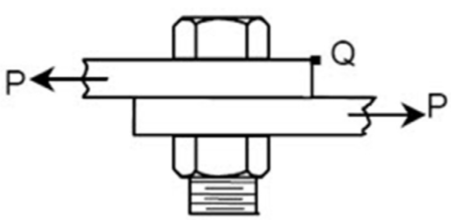
Block Shear Example

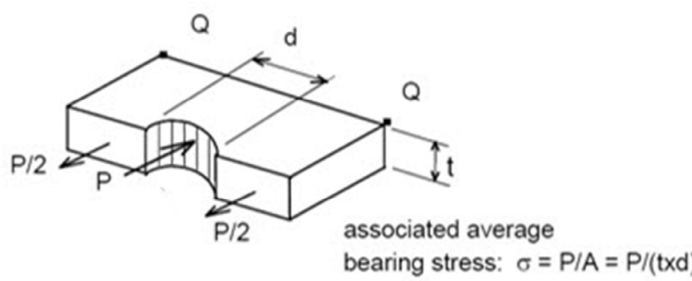


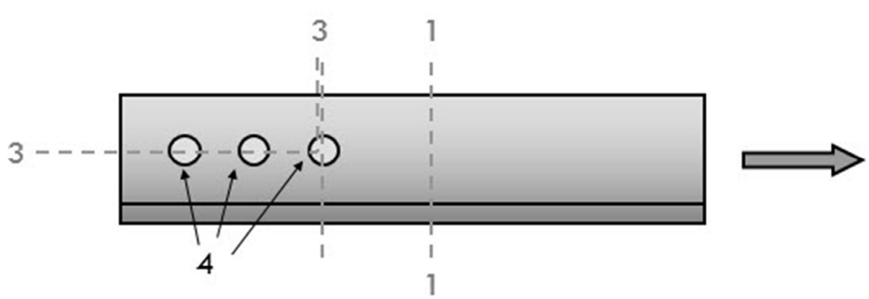
Tension Connection - Bolt Failure

4. Bearing and Tearout at Bolt Holes

- **Bearing**: deformation of material at the loaded edge of the bolt holes
- **Tearout**: block shear rupture between bolts or at the edge due to bearing

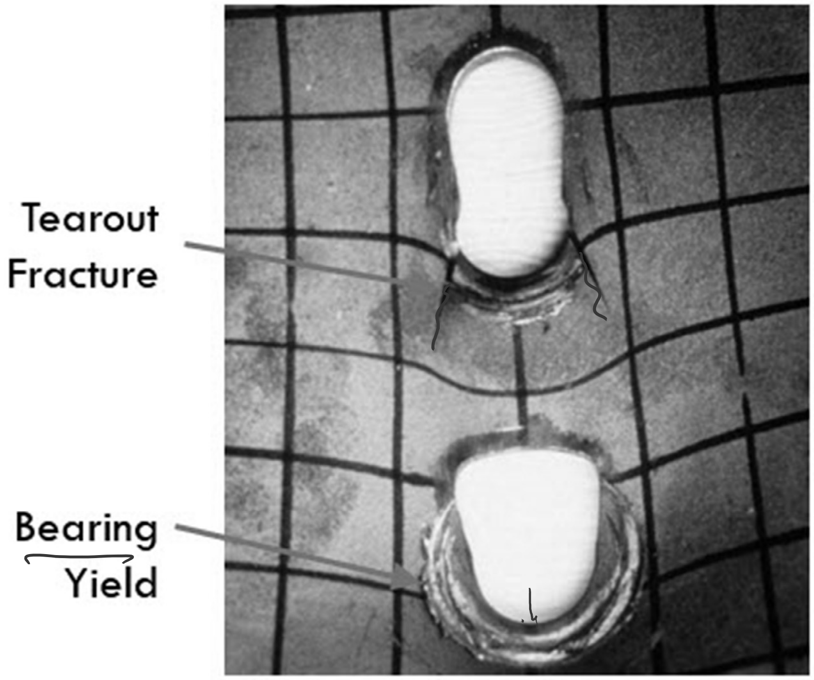






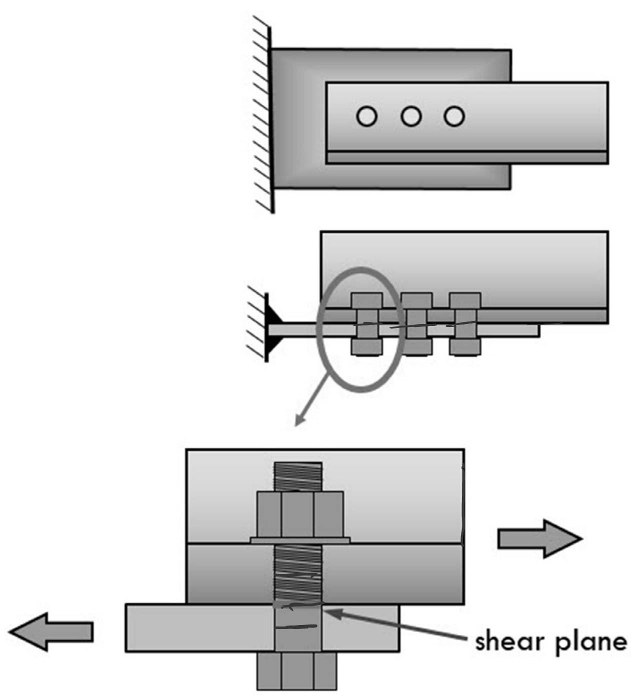
Tension Connection - Bolt Failure

4. Bearing and Tearout at Bolt Holes
   - **Bearing**: deformation of material at the loaded edge of the bolt holes
   - **Tearout**: block shear rupture between bolts or at the edge due to bearing



Tension Connection - Bolt Failure

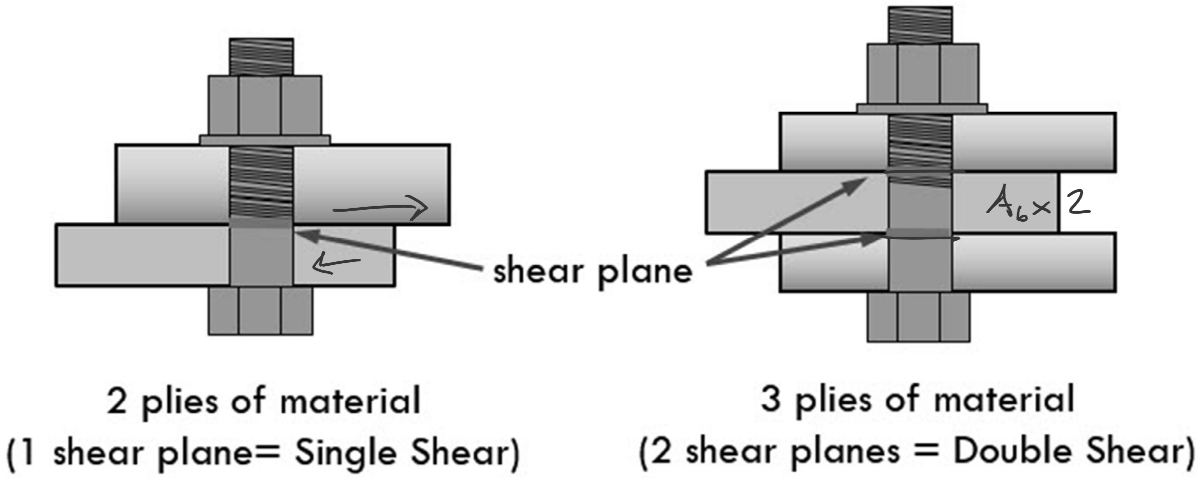
5. Bolt Shear
   - Shear failure of the bolts along the shear plane (interface)



Tension Connection - Bolt Failure

5. Bolt Shear

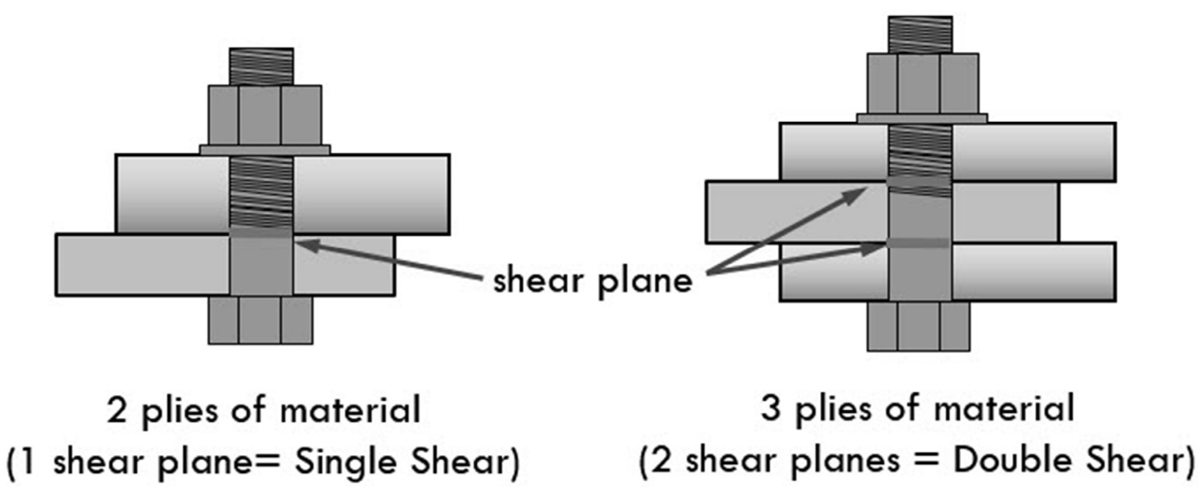
- Shear failure of the bolts along the shear plane (interface)
- Rn = Fn Ab   ø = 0.75
- Fn = nominal shear stress, Fnv (or tensile stress Fnt)
- Ab = nominal bolt area (threaded or unthreaded)



Tension Connection - Bolt Failure

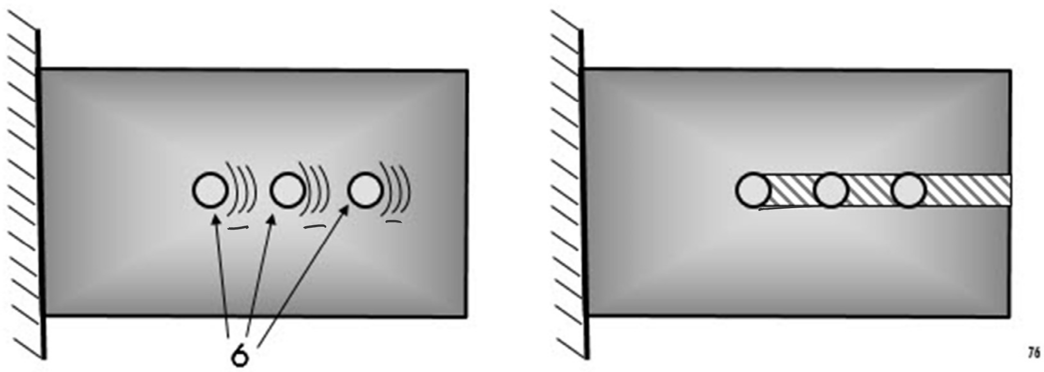
5. Bolt Shear

- Shear failure of the bolts along the shear plane (interface)
- Rn = Fn Ab   ø = 0.75
- Fn = nominal shear stress, Fnv (or tensile stress Fnt)
- Ab = nominal bolt area (threaded or unthreaded)



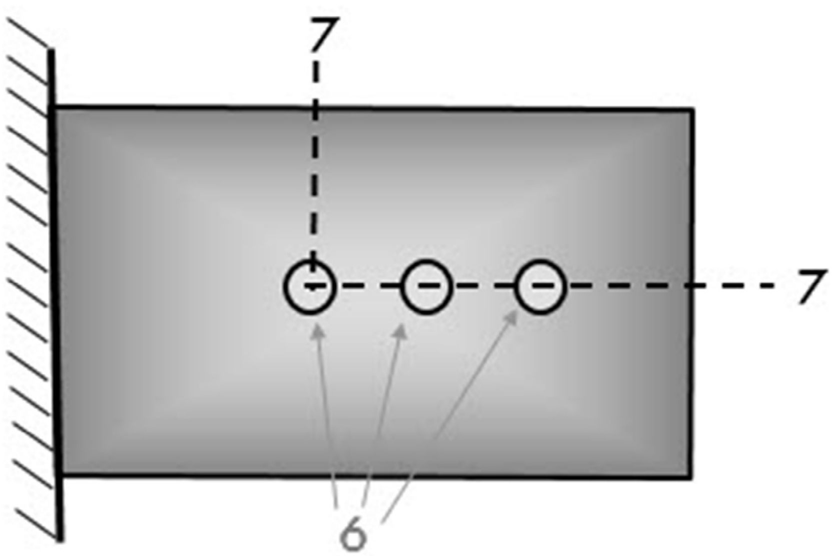
Tension Connection – Gusset Plate Failure

6. Bearing and Tearout at Bolt Holes



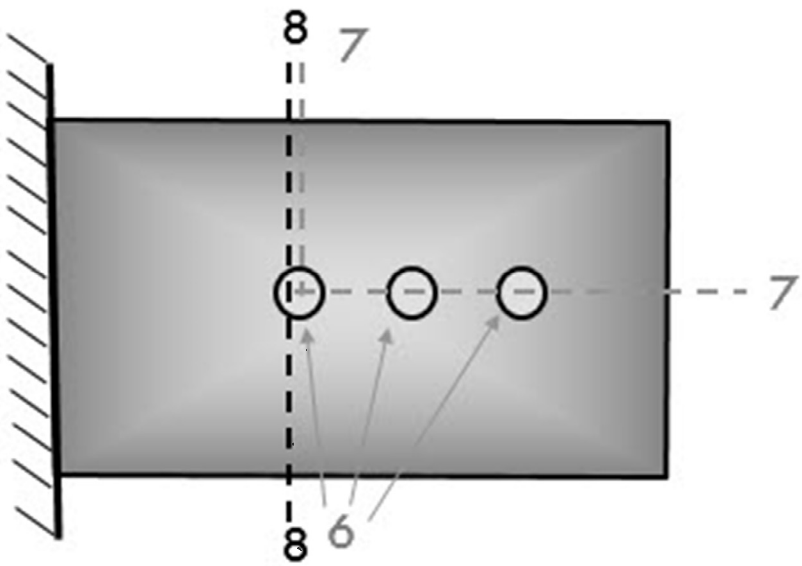
Tension Connection – Gusset Plate Failure

7. Block Shear



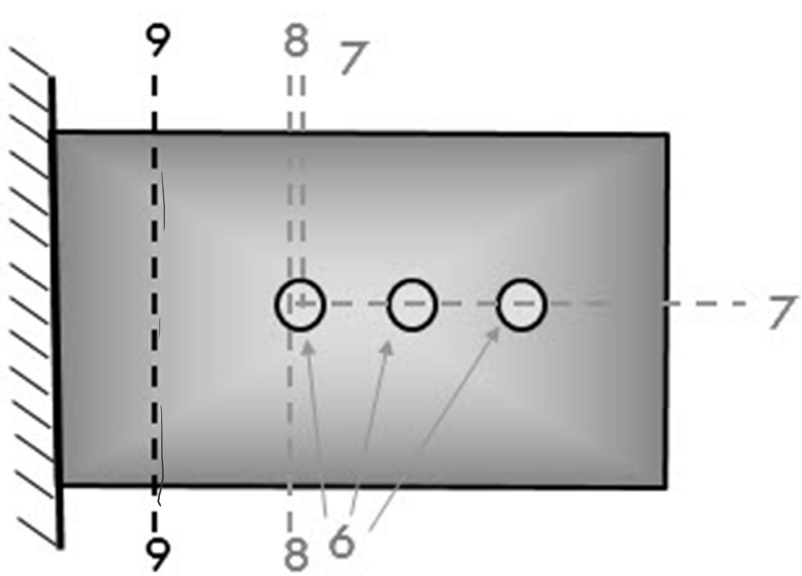
Tension Connection – Gusset Plate Failure

8. Tensile Rupture



Tension Connection – Gusset Plate Failure

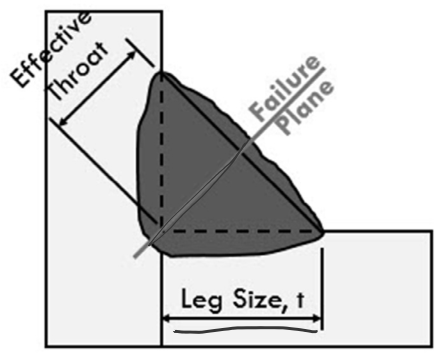
9. Tensile Yielding

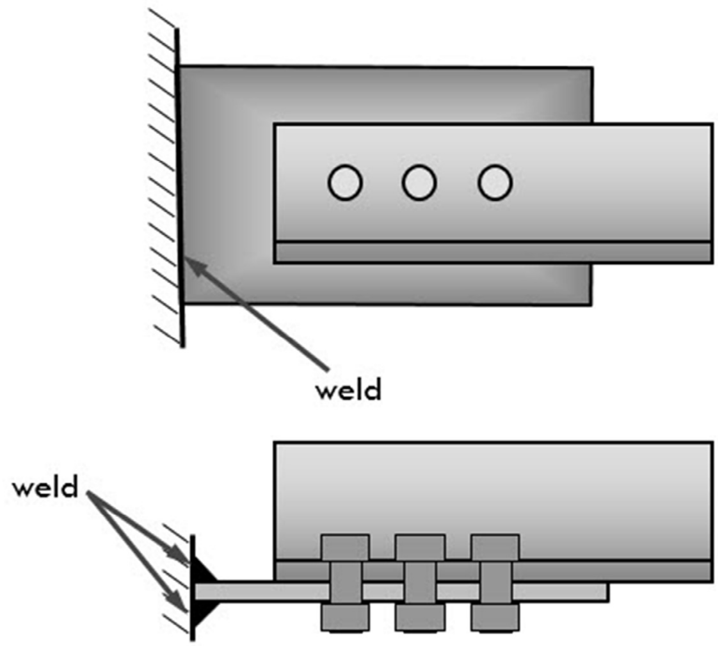


Tension Connection – Gusset Plate Failure

10. Tension Rupture in Weld

- Shear failure on the effective throat of the weld





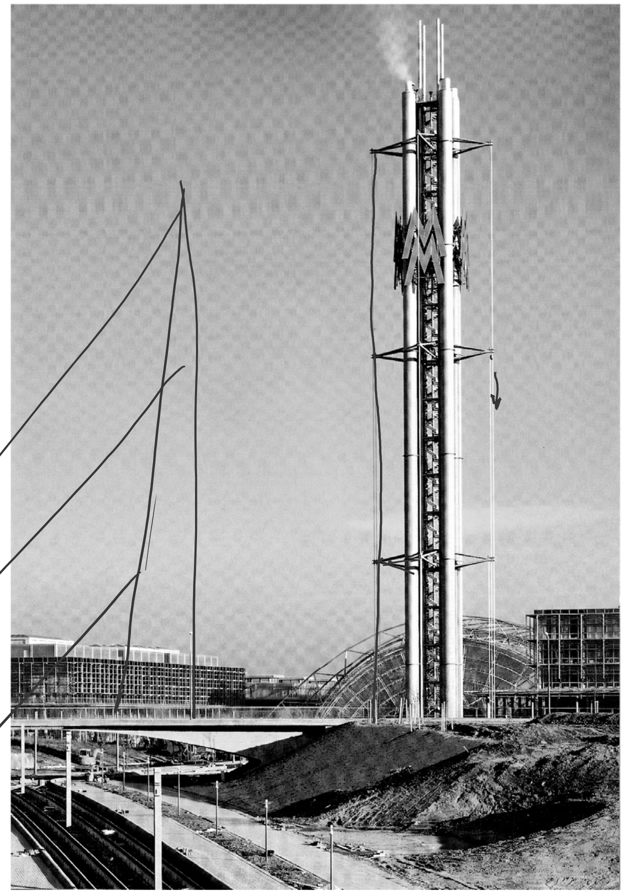
Steel Frame Construction

University of Michigan – North Quad

Steel Frame Construction
Messe Leipzig – 1996

Congress Centre – Gerkan, Marg und Partner
Glass Hall – Ian Ritchie Architects
Tower - Schlaich, Bergermann und Partner

Messe Leipzig - Glass Hall - Ian Ritchie Architects



Messe Leipzig – Cable braced tower. Jörg Schlaich

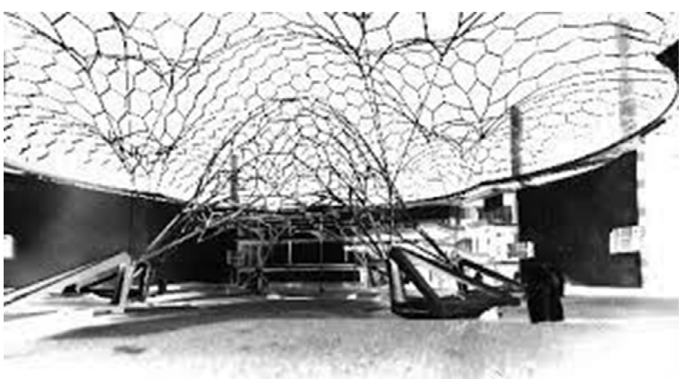
Steel Frame Construction

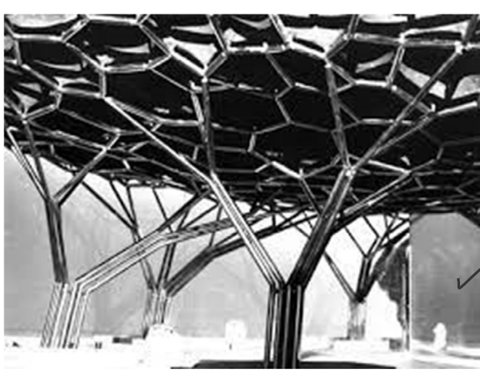
Messe Leipzig Glass Hall - Ian Ritchie Architects

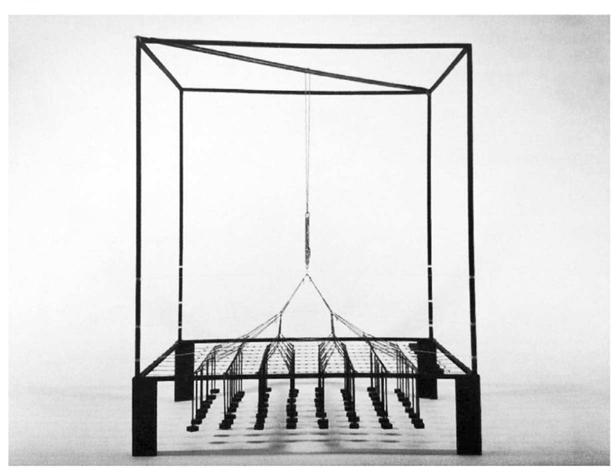
Steel Frame Construction

Messe Leipzig Glass Hall - Ian Ritchie Architects

Branching Columns (tree columns)
Frei Otto







Branching Columns (tree columns)

bridge in Pragsattel, Stuttgart, 1992
Schlaich, Bergermann und Partner

Branching Columns (tree columns)

Stuttgart Airport Terminal,
Gerkan, Marg und Partner
Schlaich, Bergermann und Partner